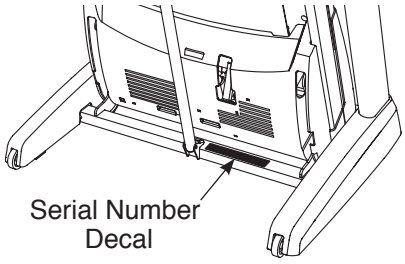
NordicTrack® T 25.0

Model No. NETL25711.2
Serial No. _____

Write the serial number in the space above for reference.



QUESTIONS?

If you have questions, or if there are missing parts, please contact us:

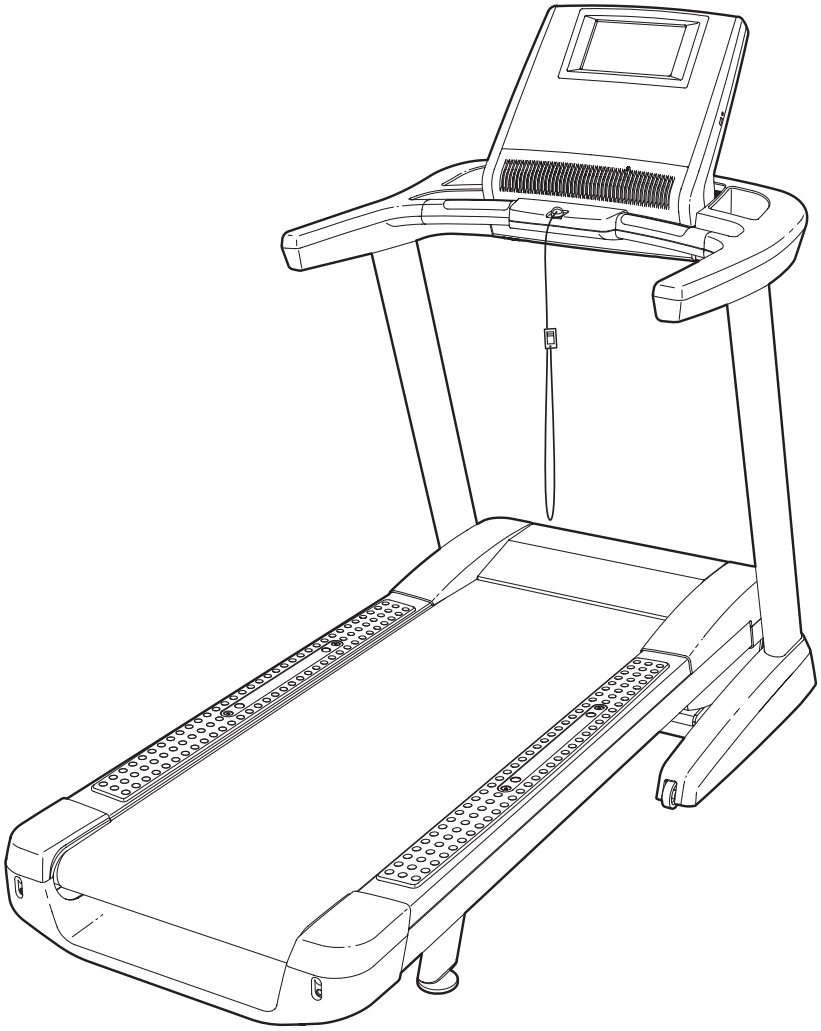
UNITED KINGDOM
Call: 08457 089 009
From Ireland: 053 92 36102
Website: www.iconsupport.eu
Email: csuk@iconeurope.com
Write:
ICON Health & Fitness, Ltd.
c/o HI Group PLC
Express Way
CASTLEFORD
WF10 5QJ
UNITED KINGDOM

AUSTRALIA
Call: 1800 993 770
E-mail: australiacc@iconfitness.com
Write:
ICON Health & Fitness
PO Box 635
WINSTON HILLS NSW 2153
AUSTRALIA

⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

USER'S MANUAL



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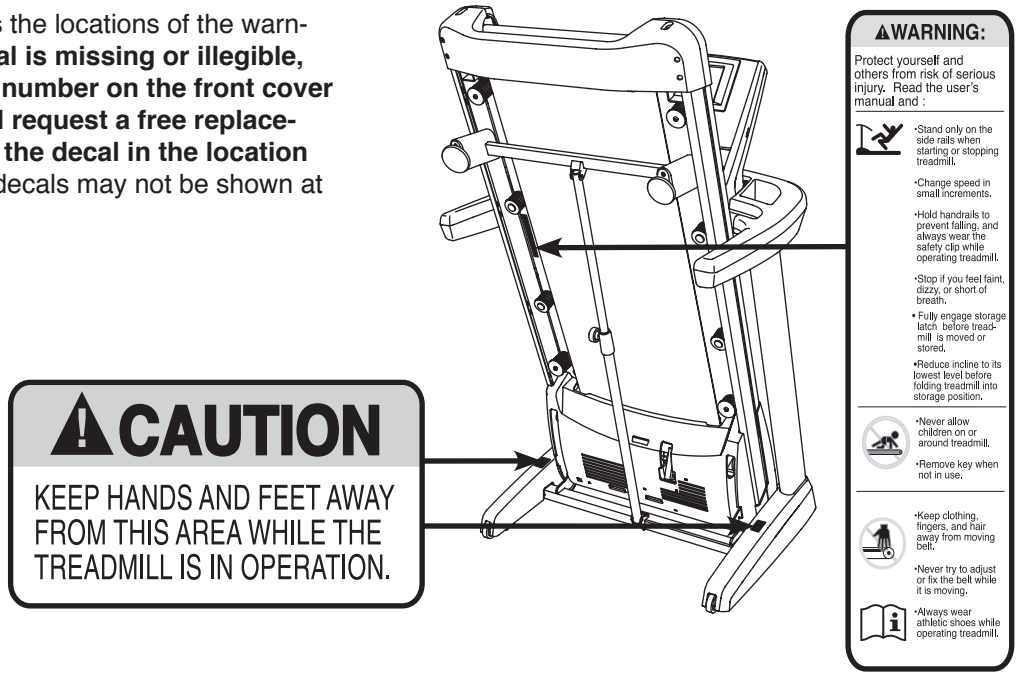
WARNING DECAL PLACEMENT

This drawing shows the locations of the warning decals. **If a decal is missing or illegible, call the telephone number on the front cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decals may not be shown at actual size.



NORDICTRACK is a registered trademark of ICON IP, Inc.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your treadmill before using your treadmill. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. **Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.**

2. **It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.**

3. **Use the treadmill only as described.**

4. **Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.**

5. **Place the treadmill on a level surface, with at least 8 ft. (2.4 m) of clearance behind it and 2 ft. (0.6 m) on each side. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.**

6. **Do not operate the treadmill where aerosol products are used or where oxygen is being administered.**

7. **Keep children under age 12 and pets away from the treadmill at all times.**

8. **The treadmill should be used only by persons weighing 350 lbs. (159 kg) or less.**

9. **Never allow more than one person on the treadmill at a time.**

10. **Wear appropriate exercise clothes while using the treadmill. Do not wear loose clothes that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.***

11. **When connecting the power cord (see page 14), plug the power cord into an earthed circuit. No other appliance should be on the same circuit.**

12. **If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm^2) cord that is no longer than 5 ft. (1.5 m).**

13. **Keep the power cord away from heated surfaces.**

14. **Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See TROUBLESHOOTING on page 29 if the treadmill is not working properly.)**

15. **Read, understand, and test the emergency stop procedure before using the treadmill (see HOW TO TURN ON THE POWER on page 16).**

16. **Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.**

17. **The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.**

18. **The heart rate monitor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.**

19. Never leave the treadmill unattended while it is running. Always remove the key, unplug the power cord, and press the power switch into the off position when the treadmill is not in use. (See the drawing on page 5 for the location of the power switch.)

20. Do not attempt to raise, lower, or move the treadmill until it is properly assembled. (See ASSEMBLY on page 6, and HOW TO FOLD AND MOVE THE TREADMILL on page 28.) You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.

21. When folding or moving the treadmill, make sure that the storage latch is holding the frame securely in the storage position.

22. Never insert any object into any opening on the treadmill.

23. Inspect and properly tighten all parts of the treadmill regularly.

24. **DANGER:** Always unplug the power cord immediately after use, before cleaning the treadmill, and before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.

25. This treadmill is intended for home use only. Do not use this treadmill in a commercial, rental, or institutional setting.

26. Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.

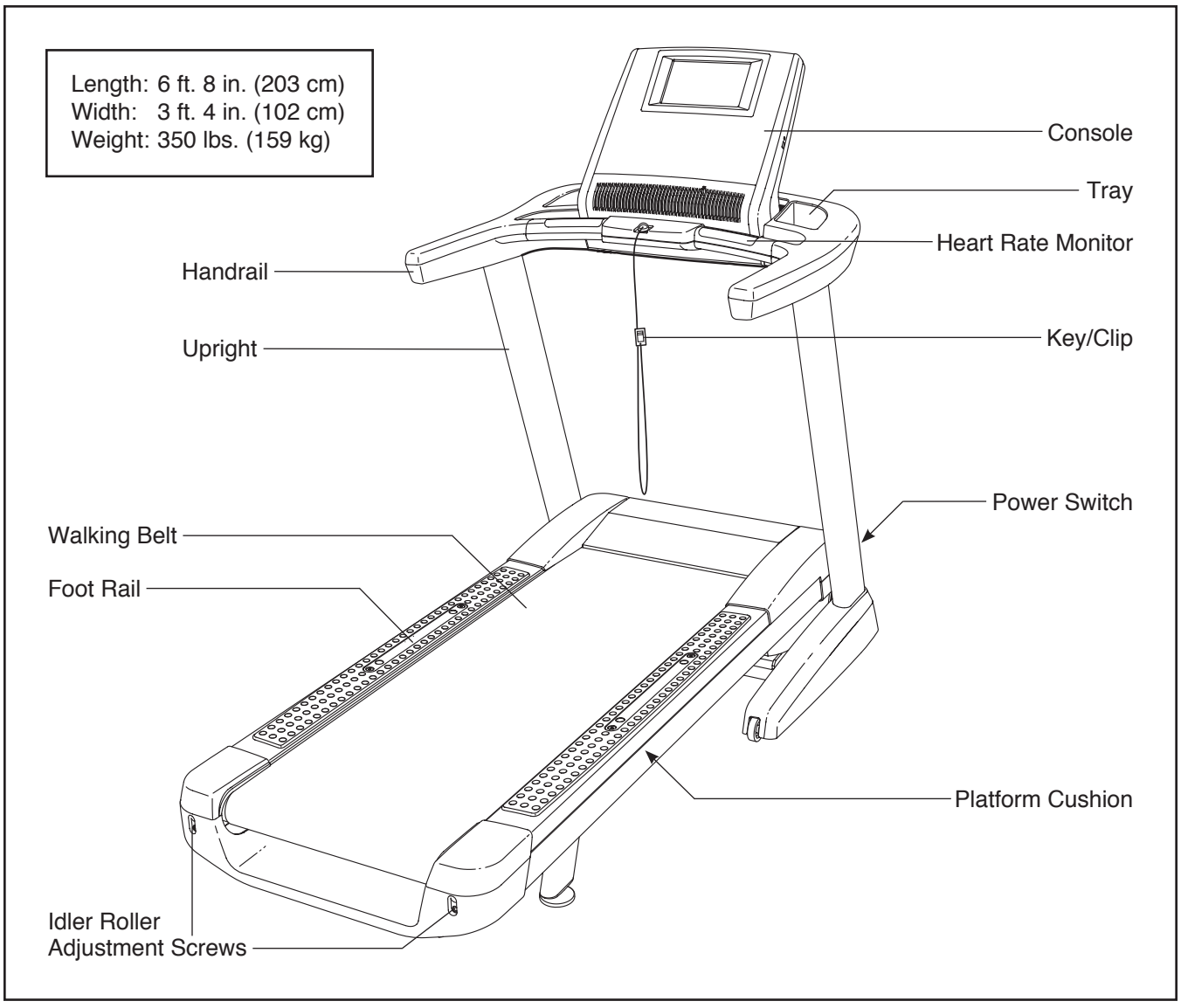
SAVE THESE INSTRUCTIONS

BEFORE YOU BEGIN

Thank you for selecting the revolutionary NORDICTRACK® T25.0 treadmill. The T25.0 treadmill offers an impressive selection of features designed to make your workouts more enjoyable and effective. And when you're not exercising, the unique treadmill can be folded up, requiring less than half the floor space of other treadmills.

For your benefit, read this manual carefully before using the treadmill. If you have questions after reading this manual, please see the front cover of this manual. To help us assist you, please note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please review the drawing below and familiarize yourself with the labeled parts.

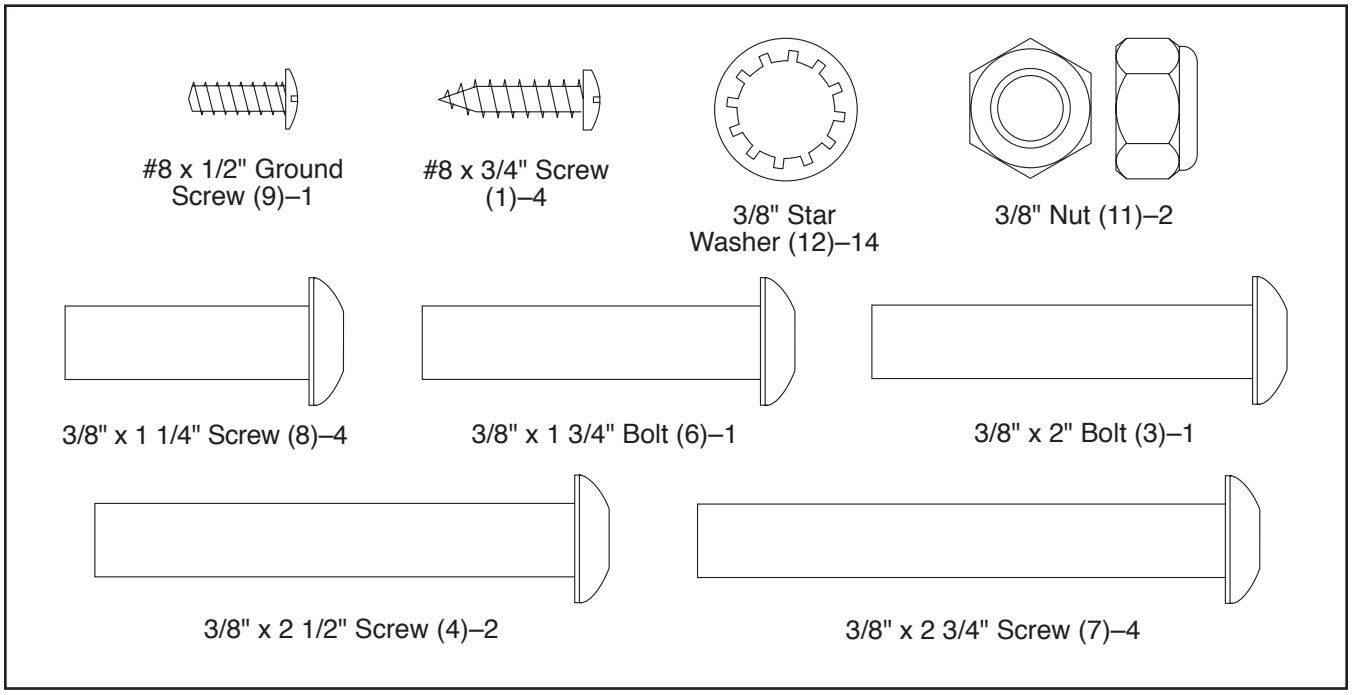


ASSEMBLY

Assembly requires two persons. Set the treadmill in a cleared area and remove all packing materials. Do not dispose of the packing materials until assembly is completed. Note: After shipping, there may be an oily substance on the exterior of the treadmill or on the shipping carton. This is normal. If there is an oily substance on the treadmill, wipe it off with a soft cloth and a mild, non-abrasive cleaner.

Assembly requires the included hex key and your own Phillips screwdriver and adjustable wrench .

Use the drawings below to identify the assembly hardware. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number after the parentheses is the quantity needed for assembly. **Note: Some small parts may have been preassembled. To avoid damaging parts, do not use power tools for assembly. Extra hardware may be included.**

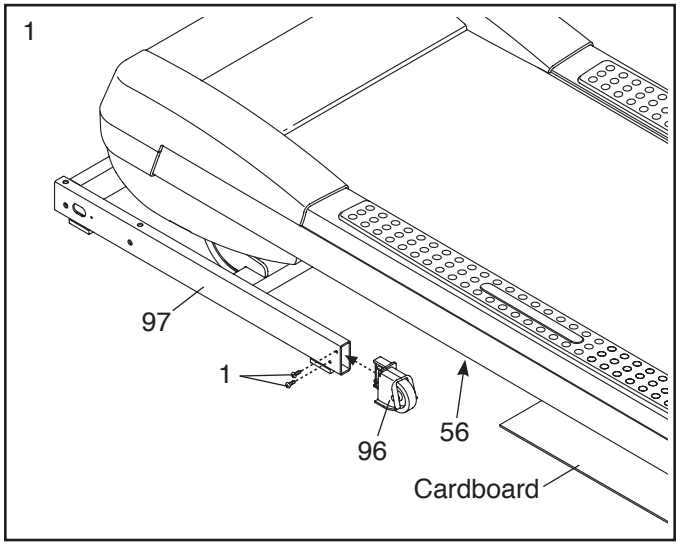


1. **Make sure that the power cord is unplugged.**

   Place a piece of cardboard below the rear of the Frame (56) to protect the floor or carpet.

   Attach the Left Wheel Cap (96) to the left side of the Base (97) with two #8 x 3/4" Screws (1).

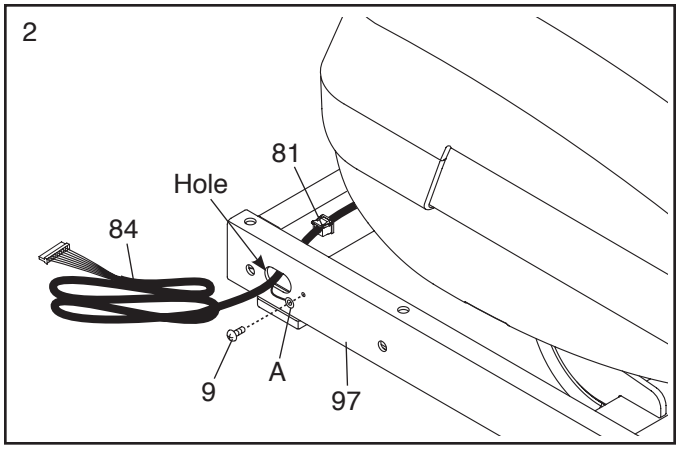
   Attach the Right Wheel Cap (not shown) to the Base (97) in the same way.



2. Pull the Upright Wire (84) and the base ground wire (A) through the indicated hole in the Base (97).

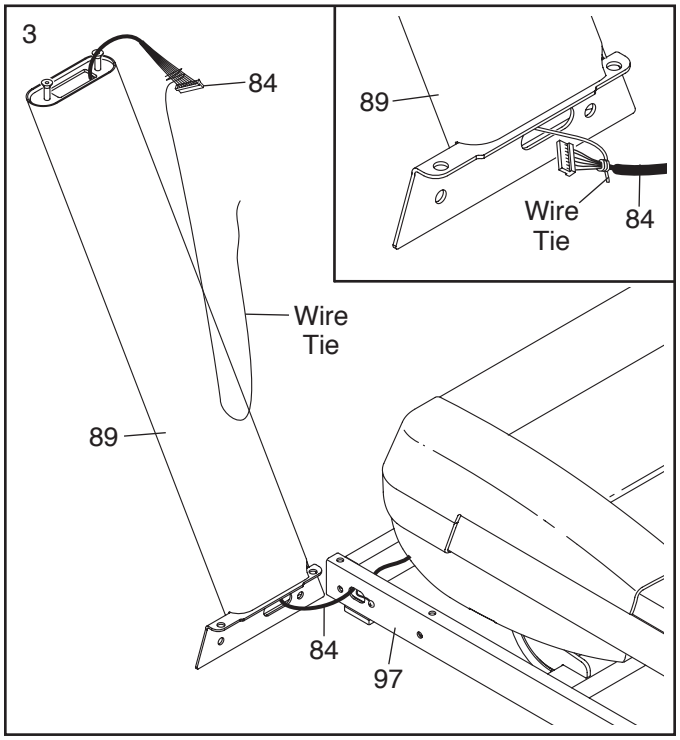
   Attach the base ground wire (A) to the Base (97) with a #8 x 1/2" Ground Screw (9).

   Press the Grommet (81) into the square hole in the Base (97).



3. Identify the Left Upright (89), which is marked "Left." Have a second person hold the Left Upright near the Base (97).

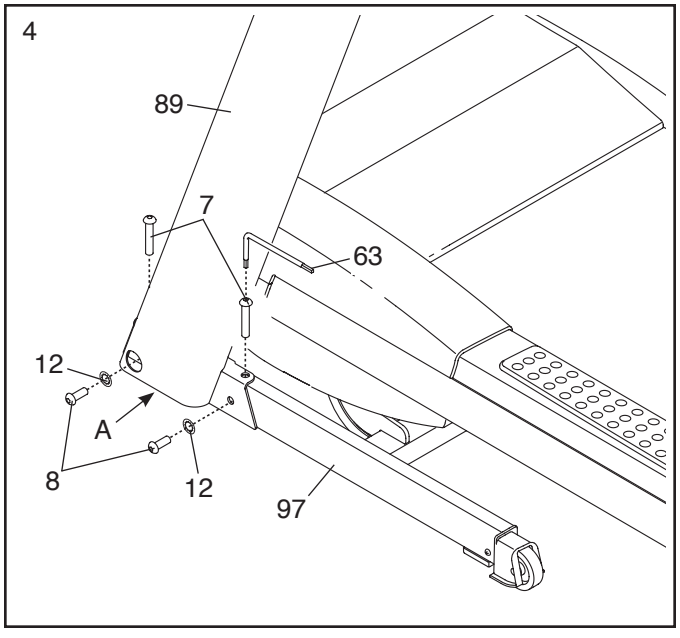
   See the inset drawing. Tie the wire tie in the Left Upright (89) securely around the end of the Upright Wire (84). Then, pull the other end of the wire tie until the Upright Wire is routed through the Left Upright.



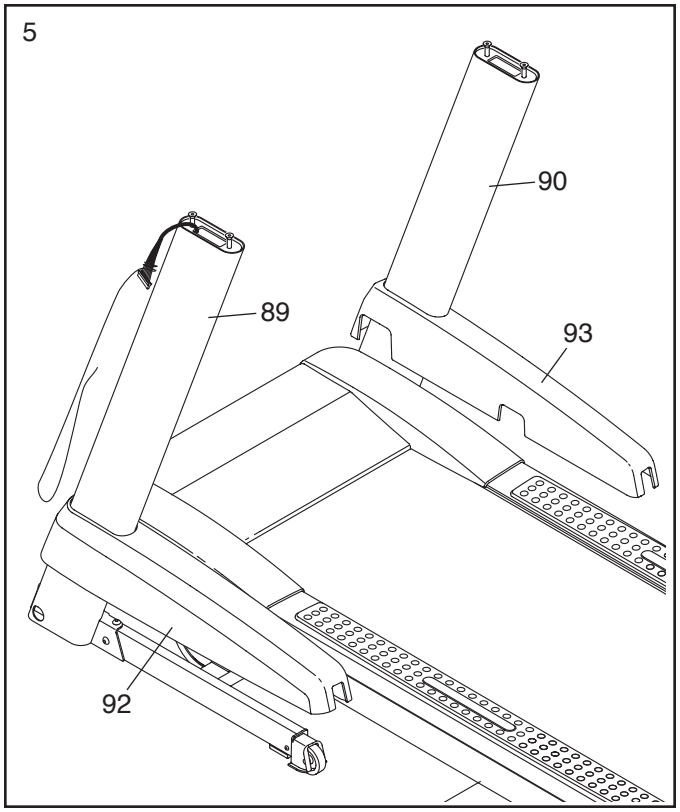
4. Hold the Left Upright (89) against the Base (97). **Be careful not to pinch the wires.** If necessary, position the base ground wire (A) in the hole in the side of the Left Upright. Insert two 3/8" x 2 3/4" Screws (7) and two 3/8" x 1 1/4" Screws (8) with two 3/8" Star Washers (12) into the Left Upright.

   Partially tighten the 3/8" x 2 3/4" Screws (7) and the 3/8" x 1 1/4" Screws (8) until the heads of the Screws touch the Left Upright (89); **do not fully tighten the Screws yet.** Note: It may be helpful to use the Short Hex Key (63) on the Screw shown.

   Attach the Right Upright (not shown) in the same way. Note: There are no wires on the right side.

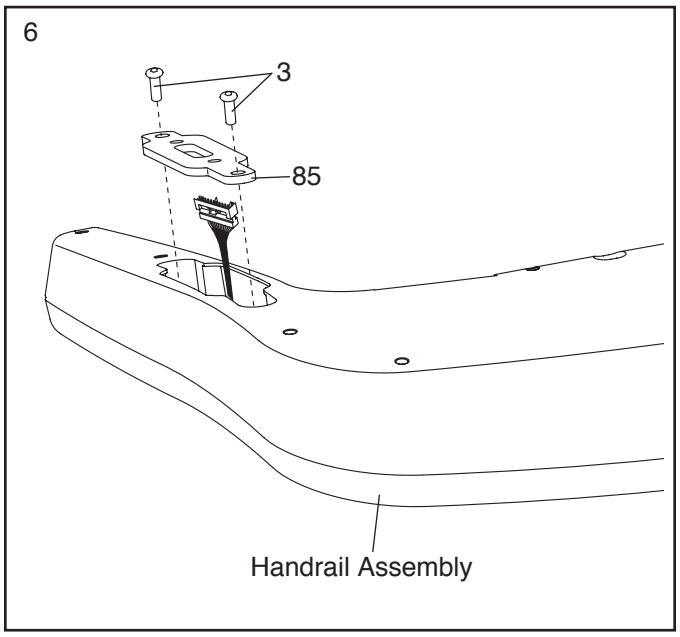


5. Identify the Left and Right Base Covers (92, 93). Slide the Left Base Cover onto the Left Upright (89). Slide the Right Base Cover onto the Right Upright (90). **Do not press the Base Covers into place yet.**



6. Set the handrail assembly face down on a soft surface to avoid scratching the handrail assembly.

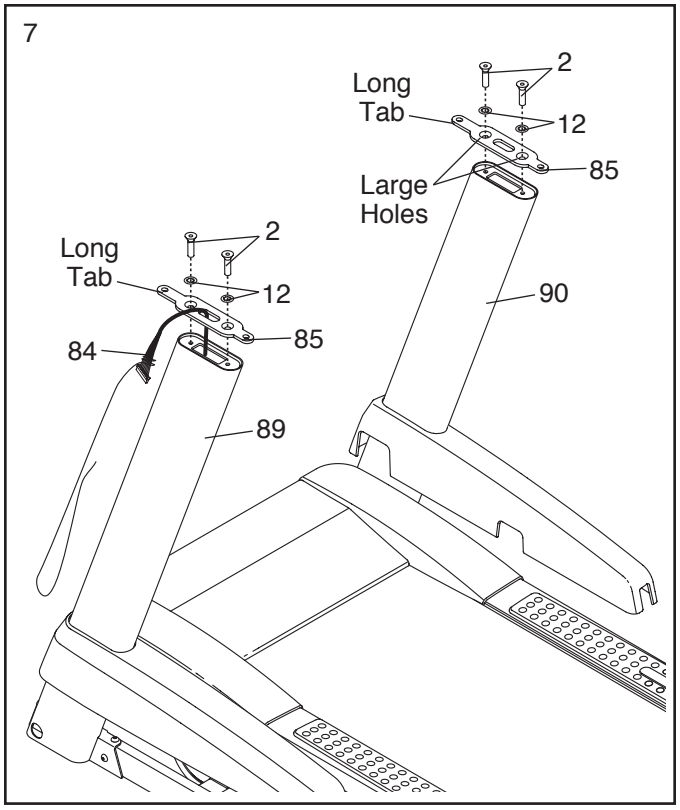
   Remove two 3/8" x 2" Bolts (3) and a Handrail Bracket (85) from each side of the handrail assembly. The Handrail Brackets will be used in step 7 and the Bolts will be used in step 9.



7. Remove the four 3/8" x 1" Screws (2) from the Uprights (89, 90).

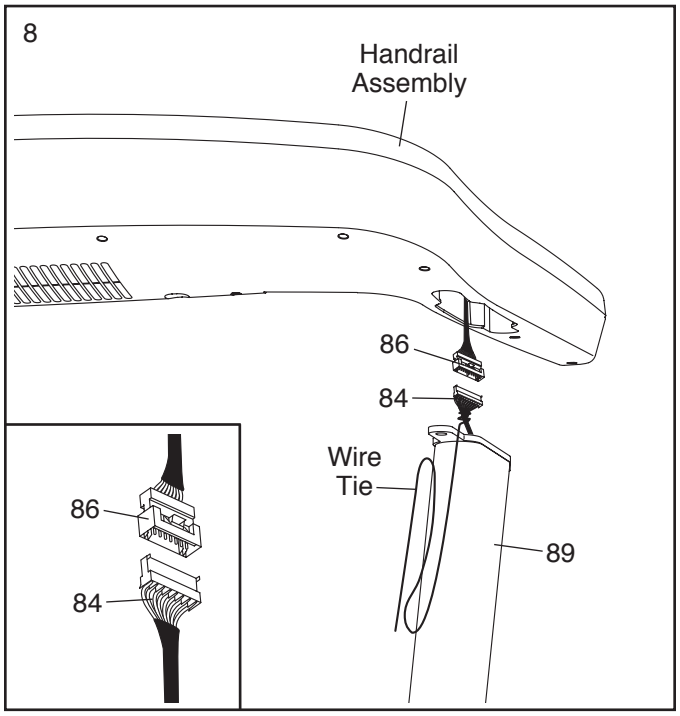
   Orient each Handrail Bracket (85) so that the long tab is in the position shown and the large holes are on top. Route the Upright Wire (84) through the center hole in the left Handrail Bracket.

   Attach each Handrail Bracket (85) with the two 3/8" x 1" Screws (2) and two 3/8" Star Washers (12). **Start all four Screws, and then tighten them.**



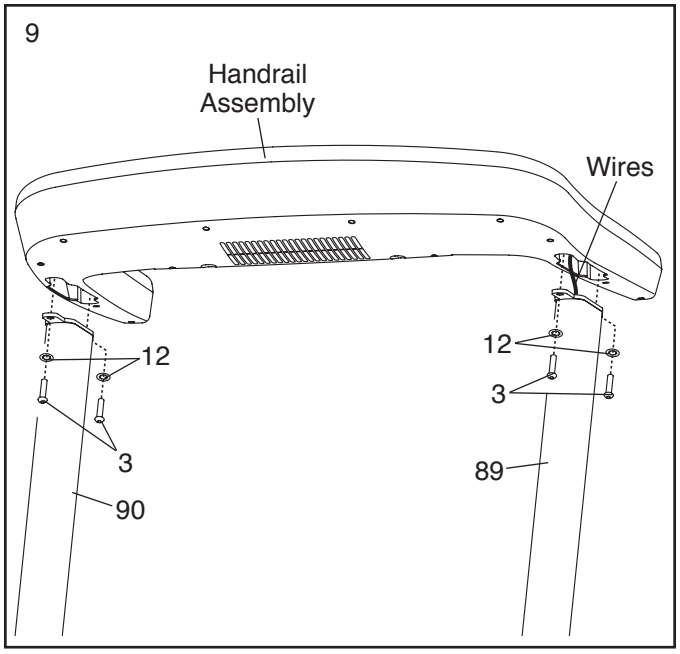
8. With the help of a second person, hold the handrail assembly near the Left Upright (89).

   Connect the Upright Wire (84) to the Handrail Wire (86). **See the inset drawing. The connectors should slide together easily and snap into place.** If they do not, turn one connector and try again. **IF YOU DO NOT CONNECT THE CONNECTORS PROPERLY, THE CONSOLE MAY BECOME DAMAGED WHEN YOU TURN ON THE POWER.** Then, remove the wire tie from the Upright Wire.



9. Insert the wires into the Left Upright (89) as you set the handrail assembly on the Left and Right Uprights (89, 90). **Be careful not to pinch the wires.**

   Attach the handrail assembly with the four 3/8" x 2" Bolts (3) that you removed in step 6 and four 3/8" Star Washers (12). **Start all four Bolts, and then tighten them.**

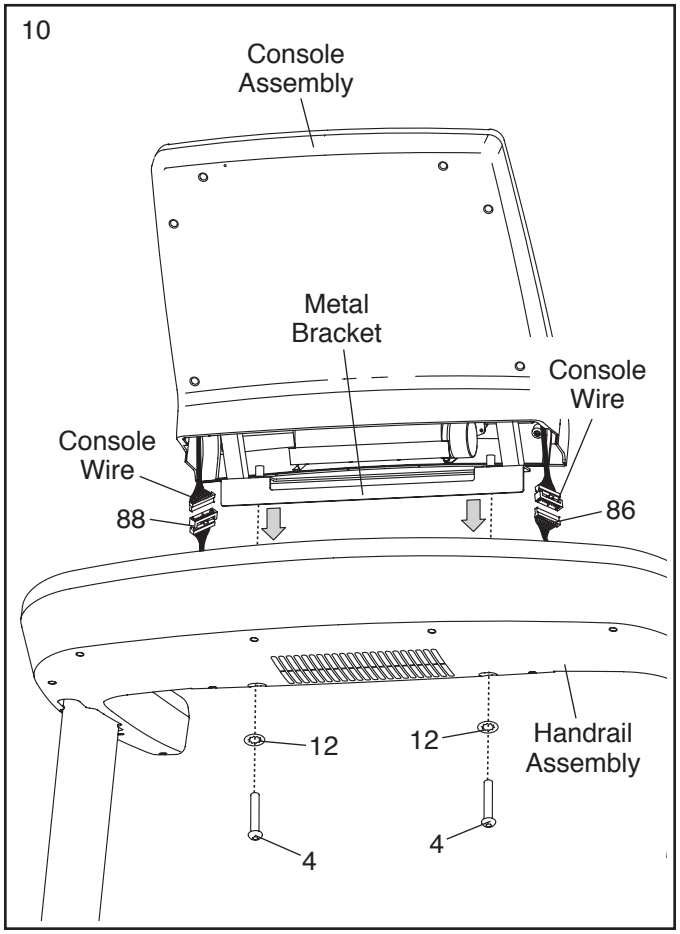


10. With the help of a second person, hold the console assembly near the handrail assembly.

    Connect the Handrail Wire (86) and the Pulse Wire (88) to the wires from the console. **The connectors should slide together easily and snap into place.** If they do not, turn one connector and try again. **IF YOU DO NOT CONNECT THE CONNECTORS PROPERLY, THE CONSOLE MAY BECOME DAMAGED WHEN YOU TURN ON THE POWER.**

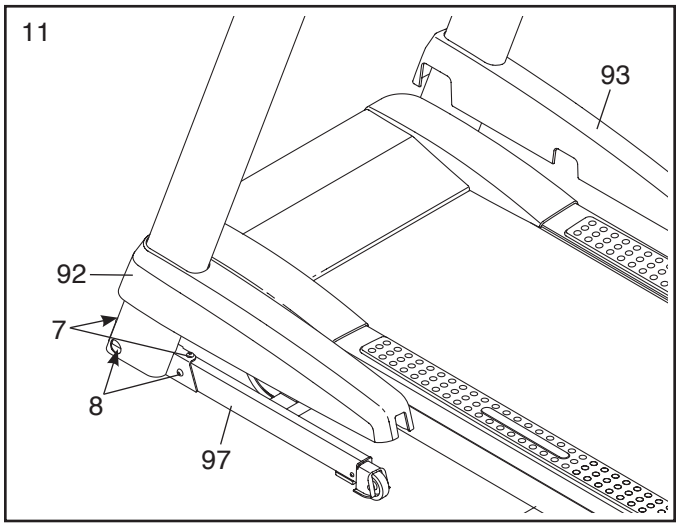
    Set the metal bracket on the console assembly onto the metal frame inside the handrail assembly. **Be careful not to pinch the wires.**

    Attach the console assembly with two 3/8" x 2 1/2" Screws (4) and two 3/8" Star Washers (12). **Start both Screws, and then tighten them.**



11. Firmly tighten the four 3/8" x 2 3/4" Screws (7) first and then tighten the four 3/8" x 1 1/4" Screws (8) (only one side is shown).

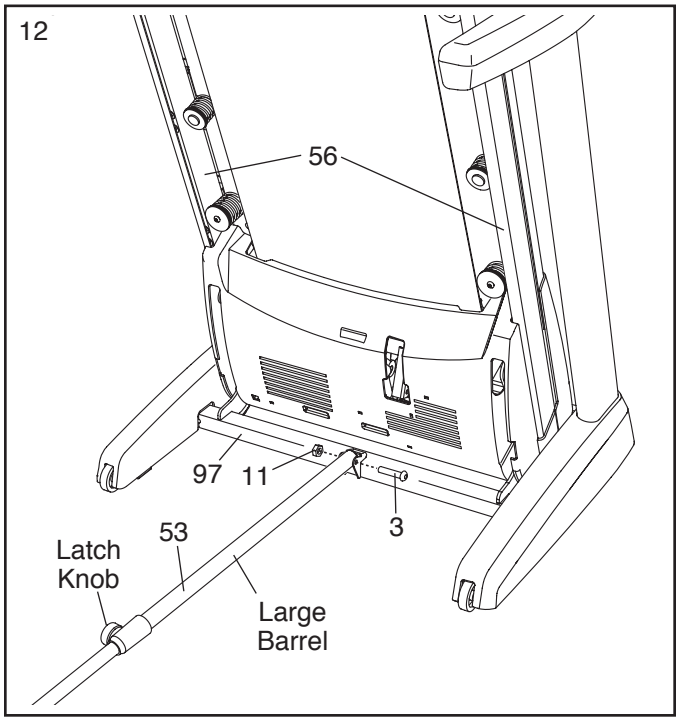
Press the Left and Right Base Covers (92, 93) onto the Base (97) until they snap into place.



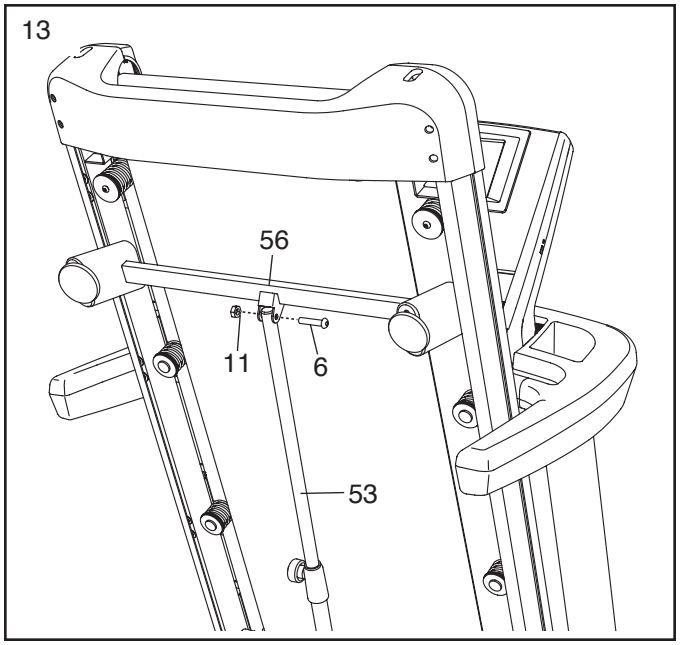
12. Raise the Frame (56) to the position shown. **Have a second person hold the Frame until step 13 is completed.**

Orient the Storage Latch (53) so that the large barrel and the latch knob are oriented as shown.

Attach the lower end of the Storage Latch (53) to the Base (97) with a 3/8" x 2" Bolt (3) and a 3/8" Nut (11).



13. Attach the upper end of the Storage Latch (53) to the Frame (56) with a 3/8" x 1 3/4" Bolt (6) and a 3/8" Nut (11). Note: It may be necessary to move the Frame back and forth to align the Storage Latch with the Frame.

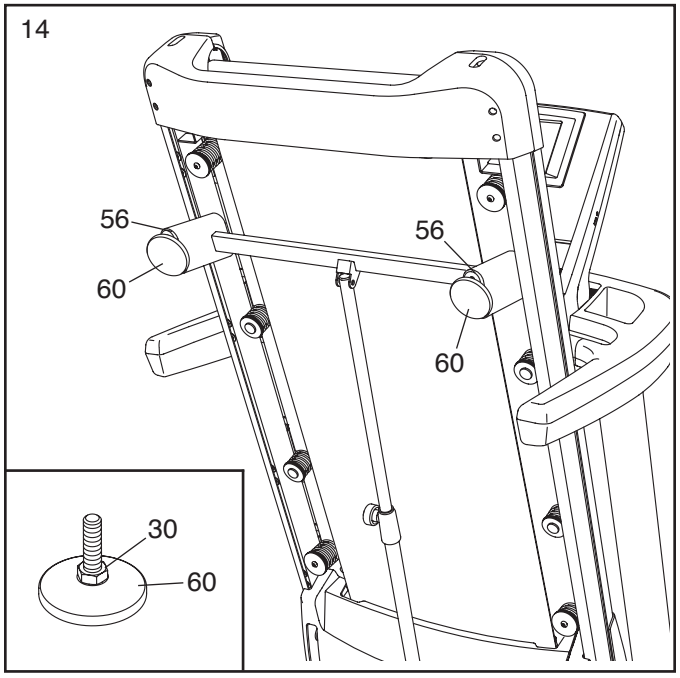


14. Remove the packaging material from the bottom of the Frame (56).

    See the inset drawing. Make sure that the 1/2" Rear Leveling Foot Nuts (30) are threaded all of the way onto the Rear Leveling Feet (60). Then, turn the two Rear Leveling Feet all of the way into the Frame (56).

    Lower the Frame (56) (see HOW TO LOWER THE TREADMILL FOR USE on page 28).

    If one of the Rear Leveling Feet (60) doesn't rest flat on the floor, turn the Rear Leveling Foot until it rests on the floor, and then tighten the 1/2" Rear Leveling Foot Nut (30) against the Frame (56).

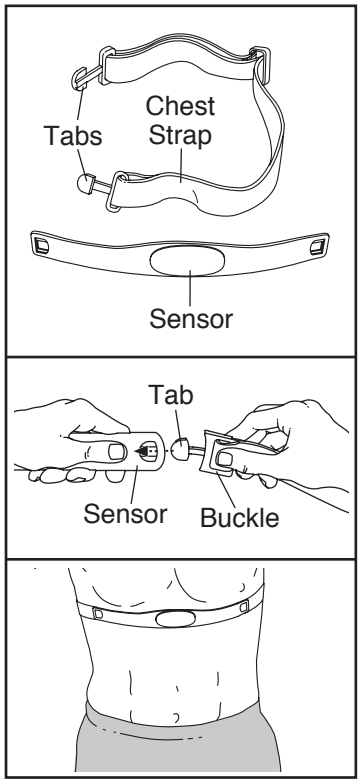


15. **The adjustable cushions are shipped at their firmest settings. Adjust each cushion to a softer setting before using the treadmill (see page 27).**

16. **Make sure that all parts are properly tightened before you use the treadmill.** If there are sheets of plastic on the treadmill decals, remove the plastic. To protect the floor or carpet, place a mat under the treadmill. Note: Extra hardware may be included. Keep the included hex keys in a secure place; one of the hex keys is used to adjust the walking belt (see pages 30 and 31).

THE CHEST HEART RATE MONITOR

HOW TO PUT ON THE HEART RATE MONITOR



The heart rate monitor consists of a chest strap and a sensor. Insert the tab on one end of the chest strap into the hole in one end of the sensor as shown. Then, press the end of the sensor under the buckle on the chest strap. The tab should be flush with the front of the sensor.

The heart rate monitor must be worn under your clothes, tight against your skin. Wrap the heart rate monitor around your chest in the location shown. Make sure that the logo is right-side-up. Then, attach the other end of the chest strap to the sensor. Adjust the length of the chest strap, if necessary.

Pull the sensor away from your body a few inches and locate the two electrode areas, which are covered by shallow ridges. Using saline solution such as saliva or contact lens solution, wet the electrode areas. Then, return the sensor to a position against your chest.

CARE AND MAINTENANCE

- Thoroughly dry the sensor with a soft towel after each use. Moisture may keep the sensor activated, shortening the life of the battery.

- Store the heart rate monitor in a warm, dry place. Do not store the heart rate monitor in a plastic bag or other container that may trap moisture.

- Do not expose the heart rate monitor to direct sunlight for extended periods of time; do not expose it to temperatures above 122° F (50° C) or below 14° F (-10° C).

- Do not excessively bend or stretch the sensor when using or storing the heart rate monitor.

- To clean the sensor, use a damp cloth and a small amount of mild soap. Then, wipe the sensor with a damp cloth and thoroughly dry it with a soft towel. Never use alcohol, abrasives, or chemicals to clean the sensor. Hand wash and air dry the chest strap.

TROUBLESHOOTING

If the heart rate monitor does not function properly, try the steps below.

- Make sure that you are wearing the heart rate monitor as described at the left. If the heart rate monitor does not function when positioned as described, move it slightly lower or higher on your chest.

- If heart rate readings are not displayed until you begin perspiring, rewet the electrode areas.

- For the console to display heart rate readings, you must be within arm's length of the console.

- If there is a battery cover on the back of the sensor, replace the battery with a new battery of the same type.

- The heart rate monitor is designed to work with people who have normal heart rhythms. Heart rate reading problems may be caused by medical conditions such as premature ventricular contractions (pvcs), tachycardia bursts, and arrhythmia.

- The operation of the heart rate monitor can be affected by magnetic interference from high power lines or other sources. If you suspect that magnetic interference is causing a problem, try relocating the fitness equipment.

OPERATION AND ADJUSTMENT

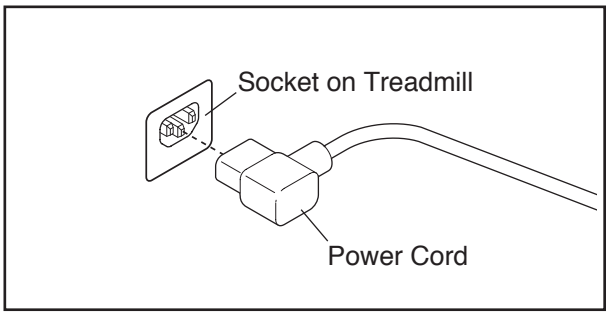
HOW TO PLUG IN THE POWER CORD

This product must be earthed. If it should malfunction or break down, earthing provides a path of least resistance for electric current to reduce the risk of electric shock. This product's power cord has an equipment-earthing conductor and an earthing plug. **IMPORTANT: If the power cord is damaged, it must be replaced with a manufacturer-recommended power cord.**

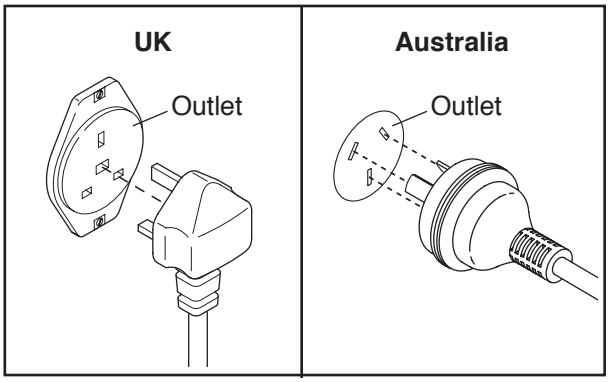
⚠ DANGER: Improper connection of the equipment-earthing conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly earthed. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Follow the steps below to plug in the power cord.

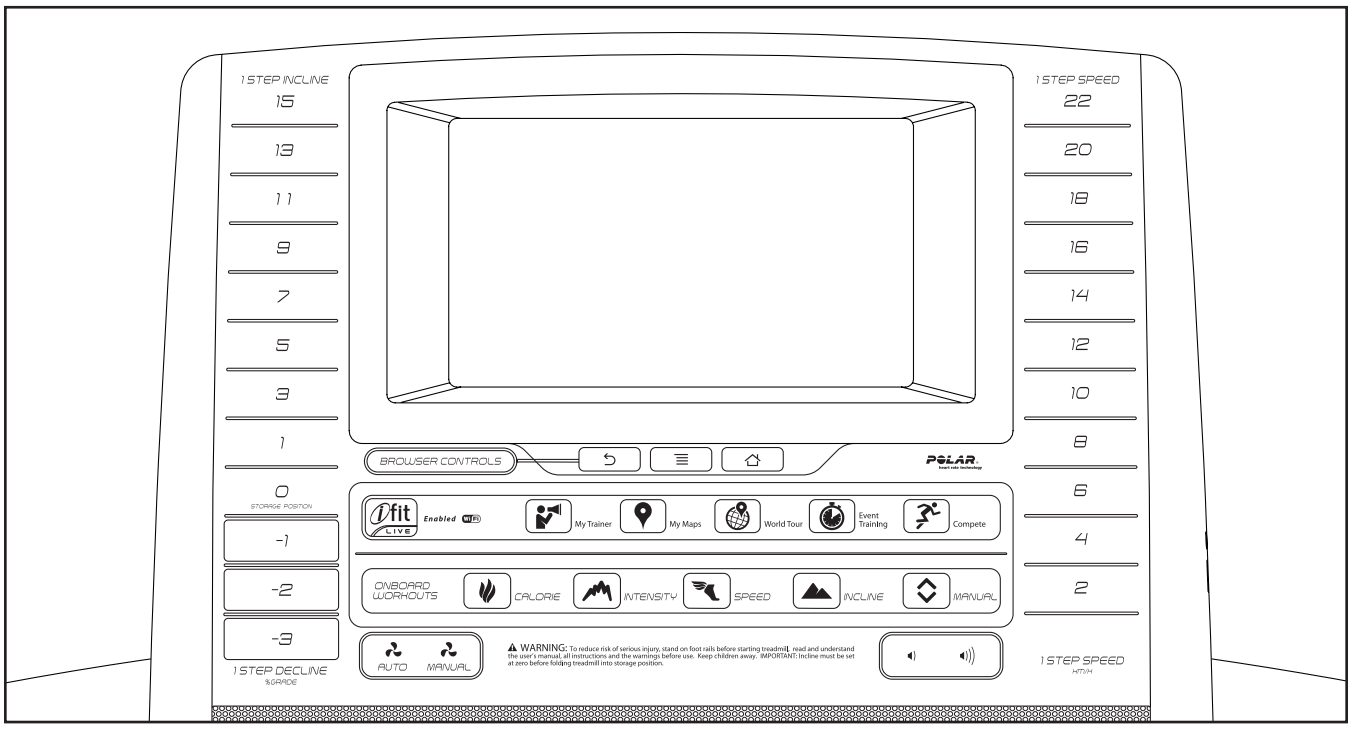
1. Plug the indicated end of the power cord into the socket on the treadmill.



2. Plug the power cord into an appropriate outlet that is properly installed and earthed in accordance with all local codes and ordinances.



CONSOLE DIAGRAM



FEATURES OF THE CONSOLE

The treadmill console offers an impressive array of features designed to make your workouts more effective and enjoyable. The console features revolutionary iFit Live technology that enables the treadmill to communicate with your wireless network. With iFit Live technology, you can download personalized workouts, create your own workouts, track your workout results, and access many other features. **See www.iFit.com for complete information.**

In addition, the console features a selection of onboard workouts, including eight calorie workouts, eight intensity workouts, eight speed workouts, eight incline workouts, and six iFit Live demo workouts. Each workout automatically controls the speed and incline of the treadmill as it guides you through an effective exercise session. In addition, you can set a calorie, time, distance, or pace goal.

When you use the manual mode, you can change the speed and incline of the treadmill with the touch of a button.

As you exercise, the console will display instant exercise feedback. You can also measure your heart rate using the handgrip heart rate monitor or the chest heart rate monitor.

You can even browse the Internet or listen to your favorite workout music or audio books with the console's stereo sound system while you exercise.

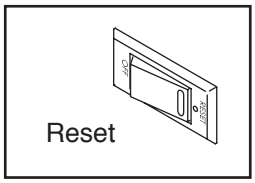
To turn on the power, see page 16. **To learn how to use the touch screen,** see page 16. **To set up the console,** see page 17.

Note: The console can display speed and distance in either miles or kilometers. To find which unit of measurement is selected, see step 4 on page 23. For simplicity, all instructions in this section refer to kilometers.

HOW TO TURN ON THE POWER

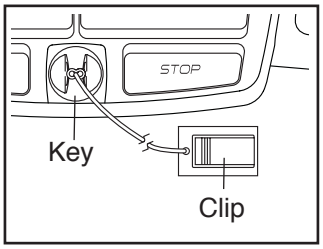
IMPORTANT: If the treadmill has been exposed to cold temperatures, allow it to warm to room temperature before you turn on the power. If you do not do this, you may damage the console display or other electrical components.

Plug in the power cord (see page 14). Next, locate the power switch on the treadmill frame near the power cord. Make sure that the switch is in the reset position.



IMPORTANT: The console features a display demo mode, designed to be used if the treadmill is displayed in a store. If the demo mode is turned on, the display will show a demo presentation after you plug in the power cord and press the power switch into the reset position, before you insert the key. To turn off the demo mode, see step 5 on page 23.

Next, stand on the foot rails of the treadmill. Locate the clip attached to the key, and slide the clip securely onto the waistband of your clothes. Then, insert the key into the console. **Note: It may take a minute for the console to be ready for use.**



IMPORTANT: In an emergency, the key can be pulled from the console, causing the walking belt to slow to a stop. Test the clip by carefully taking a few steps backward; if the key is not pulled from the console, adjust the position of the clip.

HOW TO USE THE TOUCH SCREEN

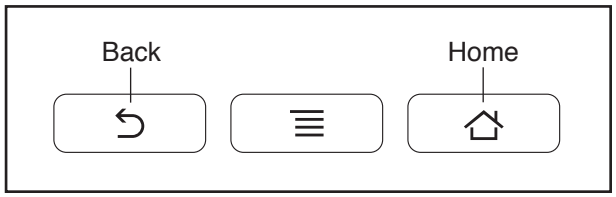
The console features a tablet with a full-color touch screen. The following information will help you become familiar with the device's advanced technology:

- The console functions similarly to other tablets. You can slide or flick your finger against the screen to move certain images on the screen, such as the displays in a workout (see step 5 on page 18). However, you cannot zoom in and out by sliding your fingers on the screen.

- The screen is not pressure sensitive. You do not need to press hard on the screen.

- To type information into a text box, touch the text box to view the keyboard. To use numbers or other characters on the keyboard, touch the ?123 button. To view more characters, touch the Alt button. Touch the Alt button again to return to the number keyboard. To return to the letter keyboard, touch the ABC button. To use a capital character, touch the button with an upward-facing arrow. To use multiple capital characters, touch the arrow button again. To return to the lowercase keyboard, touch the arrow button a third time. To clear the last character, touch the button with a backward-facing arrow and an X.

- Use the buttons on the console shown below to navigate the tablet. Press the Back button to return to the previous screen. Press the Home button to return to the main menu. Note: The center button does not function.



HOW TO SET UP THE CONSOLE

Before using the treadmill for the first time, set up the console.

1. **Connect to your wireless network.**

   Note: In order to access the Internet, download iFit Live workouts, and use other features of the console, you must be connected to a wireless network. See HOW TO USE THE WIRELESS NETWORK MODE on page 25 to connect the console to your wireless network.

2. **Check for firmware updates.**

   First, see step 1 on page 23 and step 2 on page 24 and select the maintenance mode. Then, see step 3 on page 24 and check for firmware updates.

3. **Calibrate the incline system.**

   See step 4 on page 24 and calibrate the incline system of the treadmill.

4. **Create an iFit Live account.**

   Note: www.ifit.com may not be available in your language.

   Touch the globe button near the lower-left corner of the screen and touch the iFit Live button.

   Note: For information about navigating in the browser, see page 26. The browser will open to the iFit.com home page. Touch the Register button in the upper-right corner of the screen.

   The browser will open to the iFit.com registration page. Touch an entry box to view the keyboard. Slide your finger up or down the screen to scroll up or down the page.

   Next, enter a username and password and your e-mail address. Enter the activation code from the iFit Live flier that came with the treadmill. Touch the Place of Purchase drop-down menu for a list of options; then, touch the location where you purchased your product. Touch the words MEDICAL DISCLAIMER, read the medical disclaimer, touch the I Accept button, and check the medical disclaimer checkbox. Then, touch the Confirm Activation Code button.

   Enter the requested personal information. When you have entered all of the information, touch the Finish button. Then, touch the Home button on the console to exit the browser.

The console is now ready for you to begin working out. The following pages explain the various workouts and other features that the console offers.

To use the manual mode, see page 18. **To use an onboard workout,** see page 20. **To use a set-a-goal workout,** see page 21. **To use an iFit Live workout,** see page 22.

To use the equipment settings mode, see page 23. **To use the maintenance mode,** see page 24. **To use the wireless network mode,** see page 25. **To use the stereo sound system,** see page 26. **To use the Internet browser,** see page 26.

IMPORTANT: If there are sheets of plastic on the console, remove the plastic. To prevent damage to the walking platform, wear clean athletic shoes while using the treadmill. The first time you use the treadmill, observe the alignment of the walking belt, and center the walking belt if necessary (see page 31).

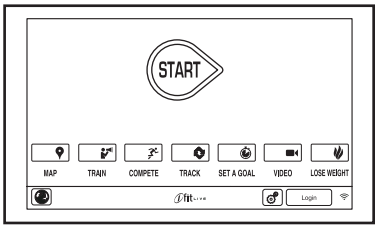
HOW TO USE THE MANUAL MODE

1. **Insert the key into the console.**

   See HOW TO TURN ON THE POWER on page 16. **Note: It may take a minute for the console to be ready for use.**

2. **Select the main menu.**

   When you turn on the power, the main menu will appear after the console boots up.



3. **Start the walking belt and adjust the speed.**

   Touch the Start button on the screen or press the Start button on the console to start the walking belt. You can also press the Manual button on the console, and then touch the Resume button on the screen. The walking belt will begin to move at 2 Km/H. As you exercise, change the speed of the walking belt as desired by pressing the Speed increase and decrease buttons. Each time you press one of the buttons, the speed setting will change by 0.1 Km/H; if you hold down the button, the speed setting will change in increments of 0.5 Km/H.

   If you press one of the numbered 1 Step Speed buttons, the walking belt will gradually change speed until it reaches the selected speed setting.

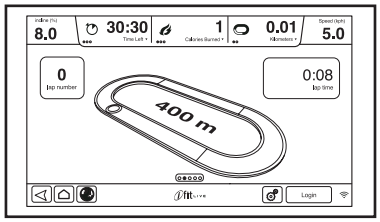
   To stop the walking belt, press the Stop button. To restart the walking belt, press the Start button.

4. **Change the incline of the treadmill as desired.**

   To change the incline of the treadmill, press the Incline increase and decrease buttons or one of the numbered 1 Step Incline/Decline buttons. Each time you press one of the buttons, the incline will gradually change until it reaches the selected incline setting.

   Note: The first time you adjust the incline, you must first calibrate the incline system (see step 4 on page 24).

5. **Monitor your progress.**



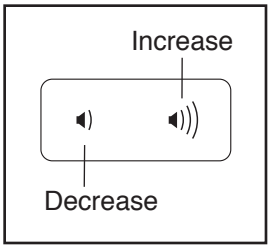
The console offers several display modes. The display mode that you select will determine which workout information is shown. To select the desired display mode, flick or slide the screen. You can also view additional information by touching the red boxes on the screen.

As you walk or run on the treadmill, the screen can show the following workout information:

- The incline level of the treadmill
- The time elapsed
- The time left (Note: The manual mode does not have a time left countdown.)
- The approximate number of calories you have burned
- The approximate number of calories burned per hour
- The distance that you have walked or run
- The number of vertical meters you have climbed
- The speed of the walking belt
- A track representing 400 m (1/4 mile)
- Your pace in minutes per kilometer
- Your current lap number
- Your heart rate (see step 6)

The displays at the top of the screen can show two types of information. Touch each display until the display shows the desired information.

If desired, adjust the volume by pressing the volume increase and decrease buttons on the console.

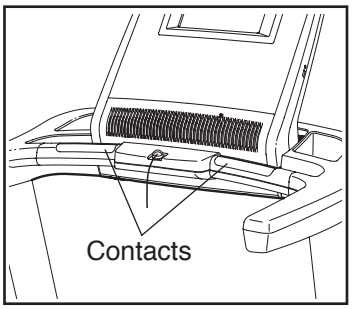


To pause the workout, touch one of the menu buttons or press the Stop button on the console. To continue the workout, touch the Resume button or the Start button. To end the workout session, touch the End Workout button.

6. **Measure your heart rate if desired.**

Note: If you use the handgrip heart rate monitor and the chest heart rate monitor at the same time, the console will not display your heart rate accurately. For information about the chest heart rate monitor, see page 13.

Before using the handgrip heart rate monitor, remove the sheets of plastic from the metal contacts on the pulse bar. In addition, make sure that your hands are clean.

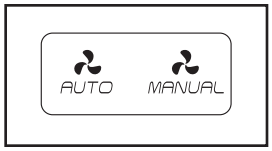


To measure your heart rate, **stand on the foot rails** and hold the pulse bar with your palms on the metal contacts for approximately ten seconds; **avoid moving your hands.** When your pulse is detected, your heart rate will be shown. **For the most accurate heart rate reading, continue to hold the contacts for about 15 seconds.**

7. **Turn on the fan if desired.**

The fan features multiple speed settings and an auto mode. When the auto mode is selected, the speed of the fan will automatically increase and decrease as the speed of the walking belt increases and decreases.

Press the Manual fan button repeatedly to select a fan speed or to turn off the fan. Press the Auto fan button repeatedly to select the auto mode or to turn off the fan.



8. **When you are finished exercising, remove the key from the console.**

Step onto the foot rails, press the Stop button, and **adjust the incline of the treadmill to zero percent. The incline must be at zero percent or you may damage the treadmill when you fold it to the storage position.** Next, remove the key from the console and put it in a secure place.

When you are finished using the treadmill, press the power switch into the off position and unplug the power cord. **IMPORTANT: If you do not do this, the treadmill's electrical components may wear prematurely.**

HOW TO USE AN ONBOARD WORKOUT

1. **Insert the key into the console.**

   See HOW TO TURN ON THE POWER on page 16.

2. **Select an onboard workout.**

   To select an onboard workout, press the Calorie button, the Intensity button, the Speed button, or the Incline button on the console.

   Then, select the desired workout. The screen will show the name, duration, and distance of the workout. The screen will also show the approximate number of calories you will burn during the workout and a profile of the incline settings of the workout.

3. **Start the workout.**

   Touch the Start Workout button to start the workout. A moment after you touch the button, the walking belt will begin to move. Hold the handrails and begin walking.

   Each workout is divided into several segments. One speed setting and one incline setting are programmed for each segment. Note: The same speed setting and/or incline setting may be programmed for consecutive segments.

   During the workout, the profile will show your progress. To view the profile, flick or slide the screen. The vertical colored line will indicate the current segment of the workout. The bottom profile represents the incline setting of the current segment. The top profile represents the speed setting of the current segment.

   At the end of the first segment of the workout, the treadmill will automatically adjust to the speed and/or incline settings for the next segment.

   The workout will continue in this way until the last segment ends. The walking belt will then slow to a stop and a workout summary will appear on the screen. After you view the workout summary, touch the Finish button to return to the main menu. You may also be able to either save or publish your results using one of the options on the screen.

   If the speed or incline setting is too high or too low at any time during the workout, you can override the setting by pressing the Speed or Incline buttons; **however, when the next segment begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.**

   To pause the workout, touch either the back button or the home button in the lower-left corner of the screen, or press the Stop button on the console. To continue the workout, touch the Resume button or press the Start button on the console. To end the workout, touch the End Workout button.

   Note: The calorie goal is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on your metabolic rate. In addition, if you manually change the speed or incline of the treadmill during the workout, the number of calories you burn will be affected.

4. **Monitor your progress.**

   See step 5 on page 18. The screen can also show a profile of the speed and incline settings of the workout.

5. **Measure your heart rate if desired.**

   See step 6 on page 19.

6. **Turn on the fan if desired.**

   See step 7 on page 19.

7. **When you are finished exercising, remove the key from the console.**

   See step 8 on page 19.

HOW TO USE A SET-A-GOAL WORKOUT

1. **Insert the key into the console.**

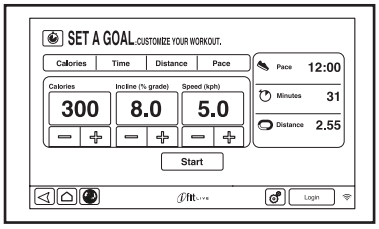
   See HOW TO TURN ON THE POWER on page 16.

2. **Select the main menu.**

   See step 2 on page 18.

3. **Select a set-a-goal workout.**

   To select a set-a-goal workout, touch the Set A Goal button on the screen.

   To set a calorie, time, distance, or pace goal, touch the Calories, Time, Distance, or Pace button. Then, touch the increase and decrease buttons on the screen to select a time, distance, calorie, or pace goal and to select the speed and incline for the workout. The screen will show the duration and distance of the workout, and the approximate number of calories you will burn during the workout.

4. **Start the workout.**

   Touch the Start button to start the workout. A moment after you touch the button, the walking belt will begin to move. Hold the handrails and begin walking.

   The workout will function in the same way as the manual mode (see pages 18 and 19).

   The workout will continue until you reach the goal that you set. The walking belt will then slow to a stop, and a workout summary will appear on the screen. After you view the workout summary, touch the Finish button to return to the main menu. You may also be able to either save or publish your results using one of the options on the screen.

   Note: The calorie goal is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on your metabolic rate.

5. **Monitor your progress.**

   See step 5 on page 18.

6. **Measure your heart rate if desired.**

   See step 6 on page 19.

7. **Turn on the fan if desired.**

   See step 7 on page 19.

8. **When you are finished exercising, remove the key from the console.**

   See step 8 on page 19.

HOW TO USE AN IFIT LIVE WORKOUT

Note: To use an iFit Live workout, you must have access to a wireless network (see HOW TO USE THE WIRELESS NETWORK MODE on page 25). An iFit Live account is also required.

1. **Insert the key into the console.**

   See HOW TO TURN ON THE POWER on page 16.

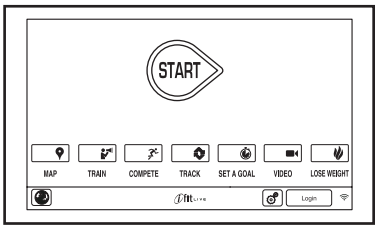
2. **Select the main menu.**

   See step 2 on page 18.

3. **Log in to your iFit Live account.**

   If you have not already done so, touch the Login button to log in to your iFit Live account. The screen will ask for your iFit.com username and password. Enter them and touch the Submit button. Touch the Cancel button to exit the login screen.

4. **Select an iFit Live workout.**

   To select an iFit Live demo workout or download a workout in your schedule, touch the Map, Train, Video, or Lose Weight button to download the next workout of that type in your schedule. Note: You may be able to access demo workouts through these options, even if you do not log in to an iFit Live account.

   To compete in a race that you have previously scheduled, touch the Compete button. To view your Workout History, touch the Track button. To use a set-a-goal workout, touch the Set A Goal button (see page 21). Note: You can also press one of the iFit Live buttons on the console.

   To switch users within the account, touch the user button near the lower right corner of the screen.

   Before some workouts will download, you must add them to your schedule on iFit.com.

   For more information about the iFit Live workouts, please see www.iFit.com.

   When you select an iFit Live workout, the screen will show the name, duration, and distance of the workout. The screen will also show the approximate number of calories you will burn during the workout. If you select a competition workout, the display will count down to the beginning of the race.

5. **Start the workout.**

   See step 3 on page 20.

   During some workouts, the voice of a personal trainer will guide you through your workout.

6. **Monitor your progress.**

   See step 5 on page 18. The screen may also show a map of the trail you are walking or running.

   During a competition workout, the screen will show the speeds of the runners and the distances they have run. The screen will also show the numbers of seconds that the other runners are ahead of you or behind you.

7. **Measure your heart rate if desired.**

   See step 6 on page 19.

8. **Turn on the fan if desired.**

   See step 7 on page 19.

9. **When you are finished exercising, remove the key from the console.**

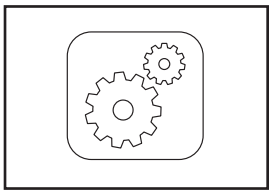
   See step 8 on page 19.

For more information about the iFit Live mode, go to www.iFit.com.

HOW TO USE THE EQUIPMENT SETTINGS MODE

The console features an equipment settings mode that allows you to select a language and the unit of measurement, to turn on and turn off the display demo mode, and to enable or disable the key.

1. **Select the settings main menu.**



Insert the key into the console (see HOW TO TURN ON THE POWER on page 16). Next, select the main menu (see step 2 on page 18). Then, touch the gears button near the lower right corner of the screen to select the settings main menu.

2. **Select the equipment settings mode.**

In the settings main menu, touch the Equipment Settings button.

3. **Select a language.**

To select a language, touch the Language button and select the desired language. Then, touch the back button on the screen to return to the equipment settings mode. Note: This feature may not be enabled.

4. **Select the unit of measurement.**

Touch the US/Metric button to view the selected unit of measurement. Change the unit of measurement, if desired. Then, touch the back button on the screen.

5. **Turn on or turn off the display demo mode.**

The console features a display demo mode, designed to be used if the treadmill is displayed in a store. While the demo mode is turned on, the console will function normally when you plug in the power cord, press the power switch into the reset position, and insert the key into the console. However, when you remove the key, the screen will show a demo presentation.

To turn on or turn off the display demo mode, first touch the Demo Mode button. Next, touch the On checkbox or the Off checkbox. Then, touch the back button on the screen.

6. **Enable or disable the key.**

Note: This feature may not be enabled on your treadmill.

You can disable the key so that the treadmill does not require the use of the key if desired. Touch the Safety Key button. To disable the key, touch the Disable checkbox. **CAUTION: Read the safety warning on the screen before disabling the key.** To enable the key again, touch the Enable checkbox.

7. **Enable or disable a passcode.**

The console features a child safety passcode, designed to prevent unauthorized users from using the treadmill.

Touch the Passcode button. To enable a passcode, touch the Enable checkbox. Then, enter a 4-digit passcode of your choice. Touch Save to use this passcode. Touch Cancel to return to the equipment settings mode and not use a passcode. To disable the passcode, touch the Disable checkbox.

Note: If a passcode is enabled, the console will regularly ask for you to enter the passcode. The console will remain locked until the correct passcode is entered. **IMPORTANT: If you forget your passcode, enter the following master passcode to unlock the console: 1985.**

8. **Exit the equipment settings mode.**

To exit the equipment settings mode, touch the back button on the screen.

HOW TO USE THE MAINTENANCE MODE

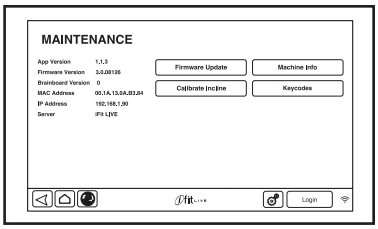
The console features a maintenance mode that allows you to update the console firmware, calibrate the incline of the treadmill, calibrate the screen, view technical information, and view a button's keycode.

1. Select the settings main menu.

See step 1 on page 23.

2. Select the maintenance mode.

In the settings main menu, touch the Maintenance button to enter the maintenance mode.



The maintenance mode main screen will show information about the model and version of the treadmill.

3. Update the console firmware.

For the best results, regularly check for firmware updates.

Touch the Firmware Update button to check for firmware updates using your wireless network. The update will begin automatically.

To avoid damaging the treadmill, do not turn off the power or remove the key while the firmware is being updated.

The screen will show the progress of the update. When the update is complete, the treadmill will turn off and then turn back on. If it does not, press the power switch into the off position. Wait for several seconds, and then press the power switch into the reset position. Note: It may take a few minutes for the console to be ready for use.

Note: Occasionally, a firmware update may cause your console to function slightly differently. These updates are always designed to improve your exercise experience.

4. Calibrate the incline system of the treadmill.

Touch the Calibrate Incline button. Then, touch the Begin button to calibrate the incline system. The treadmill will automatically rise to the maximum incline level, lower to the minimum incline level, and then return to the starting position. This will calibrate the incline system. Press the Cancel button to return to the maintenance mode. When the incline system is calibrated, touch the Finish button.

IMPORTANT: Keep pets, feet, and other objects away from the treadmill while the incline system is calibrating. In an emergency, pull the key from the console to stop the incline calibration.

5. View machine information.

Touch the Machine Info button to view information about your treadmill. After you view the information, touch the back button on the screen.

6. Find keycodes.

The Keycodes button is intended to be used by service technicians to identify whether a certain button is working correctly.

7. Exit the maintenance mode.

To exit the maintenance mode, press the back button on the console.

HOW TO USE THE WIRELESS NETWORK MODE

The console features a wireless network mode that allows you to set up a wireless network connection.

1. **Select the settings main menu.**

   See step 1 on page 23.

2. **Select the wireless network mode.**

   In the settings main menu, touch the Wireless Network button to enter the wireless network mode.

3. **Enable Wi-Fi.**

   Make sure that the Wi-Fi checkbox is marked with a green checkmark. If it is not, touch the Wi-Fi menu option once and wait for a few seconds. The console will search for available wireless networks.

4. **Set up and manage a wireless network connection.**

   When Wi-Fi is enabled, the screen will show a list of available networks. Note: It may take several seconds for the list of wireless networks to appear.

   Make sure that the checkbox on the Network notification menu option is marked with a green checkmark to have the console notify you when a wireless network is within range and available.

   Note: You must have your own wireless network and an 802.11b/n router with SSID broadcast enabled (hidden networks are not supported).

   When a list of networks appears, touch the desired network. Note: You will need to know your network name (SSID). If your network has a password, you will also need to know the password.

   An information box will ask if you want to connect to the wireless network. Touch the Connect button to connect to the network or touch the Cancel button to return to the list of networks. If the network has a password, touch the password entry box. A keyboard will appear on the screen. To view the password as you type it, touch the Show Password checkbox.

   To use the keyboard, see HOW TO USE THE TOUCH SCREEN on page 16.

   When the console is connected to your wireless network, the WiFi menu option at the top of the screen will display the word CONNECTED. Then, press the back button on the console to return to the wireless network mode.

   To disconnect from a wireless network, select the wireless network and then touch the Forget button.

   If you are having problems connecting to an encrypted network, make sure that your password is correct. Note: Passwords are case-sensitive.

   Note: The iFit Live mode supports unsecured and secured (WEP, WPA, and WPA2) encryption. A broadband connection is recommended; performance depends on connection speed.

   Note: If you have questions after following these instructions, go to www.iFit.com/support for assistance.

5. **Exit the wireless network mode.**

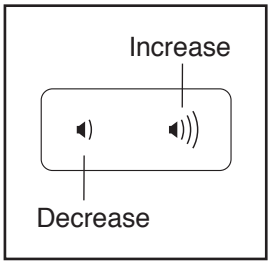
   To exit the wireless network mode, press the back button on the console.

HOW TO USE THE STEREO SOUND SYSTEM

To play music or audio books through the console's speakers, you must connect your MP3 player, CD player, or other personal audio player to the console.

Locate the audio wire. Plug one end into the audio jack on the side of the console. Then, plug the other end into a jack on your MP3 player, CD player, or other personal audio player. **Make sure that the audio wire is fully plugged in.**

Next, press the play button on your MP3 player, CD player, or other personal audio player. Then, adjust the volume level on your personal audio player or press the volume increase and decrease buttons on the console.



If you are using a personal CD player and the CD skips, set the CD player on the floor or another flat surface instead of on the console.

Note: The USB port on the side of the console is for firmware updates only.

HOW TO USE THE INTERNET BROWSER

Note: To use the browser, you must have access to a wireless network including an 802.11b/n router with SSID broadcast enabled (hidden networks are not supported).

To open the browser, touch the globe button near the lower left corner of the screen. Then, select a website.

To return to the previous web page, press the back button on the console or touch the Browser Back button on the screen. To exit the browser, press the home button on the console or touch the Return button on the screen.

To use the keyboard, see HOW TO USE THE TOUCH SCREEN on page 16.

To enter a different web address in the URL bar, first, slide your finger down the screen to view the URL bar, if necessary. Then, touch the URL bar, use the keyboard to enter the address, and touch the Go button.

Note: While you are using the browser, the speed, incline, fan, and volume buttons will still function, but the workout buttons will not function.

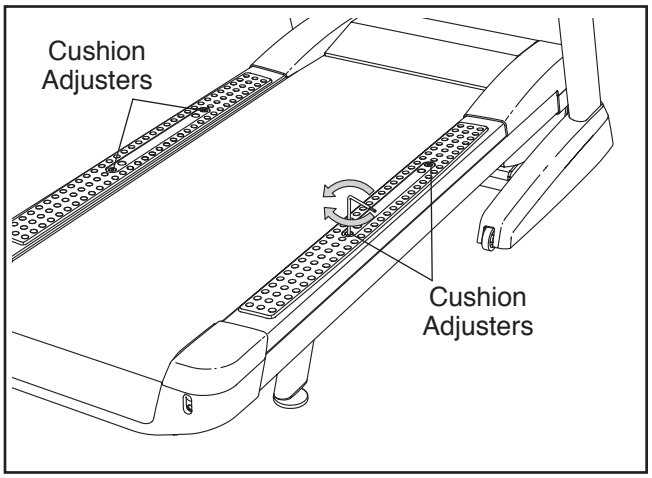
Note: If you have questions after following these instructions, go to www.iFit.com/support for assistance.

HOW TO ADJUST THE CUSHIONING SYSTEM

The treadmill features a cushioning system that reduces the impact as you walk or run on the treadmill.

To adjust the cushioning system, first remove the key from the console and unplug the power cord.

To increase the firmness of the walking platform, step off the treadmill and use a hex key to turn the cushion adjusters clockwise until the number of the desired firmness level appears next to the cushion adjuster.



To decrease the firmness, step off the treadmill and use a hex key to turn the cushion adjusters counterclockwise until the number of the desired firmness level appears next to the cushion adjuster.

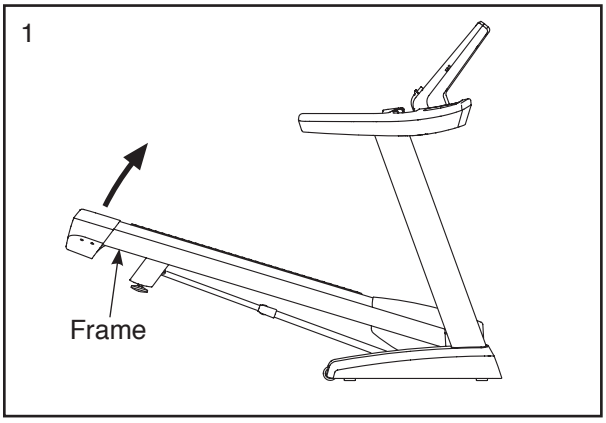
Note: Make sure that both front cushions are set at the same firmness level and both rear cushions are set at the same firmness level. The faster you run on the treadmill, or the more you weigh, the firmer the walking platform should be.

HOW TO FOLD AND MOVE THE TREADMILL

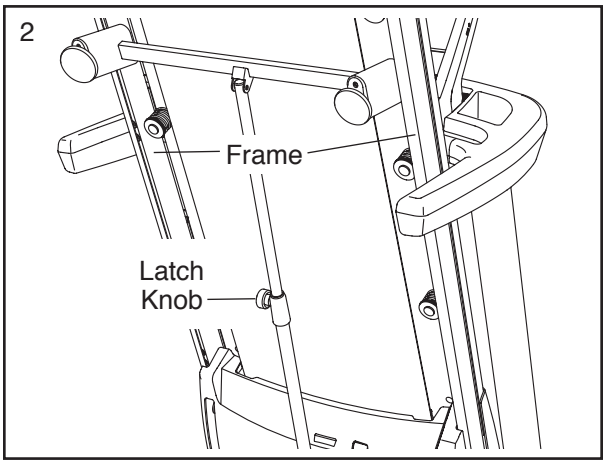
HOW TO FOLD THE TREADMILL

To avoid damaging the treadmill, adjust the incline to zero percent before you fold the treadmill. Then, remove the key and unplug the power cord. CAUTION: You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.

1. Hold the frame firmly in the location shown by the arrow below. **CAUTION: Bend your legs and keep your back straight.**



2. Raise the frame until the latch knob locks in the storage position. **CAUTION: Make sure that the latch knob locks.**

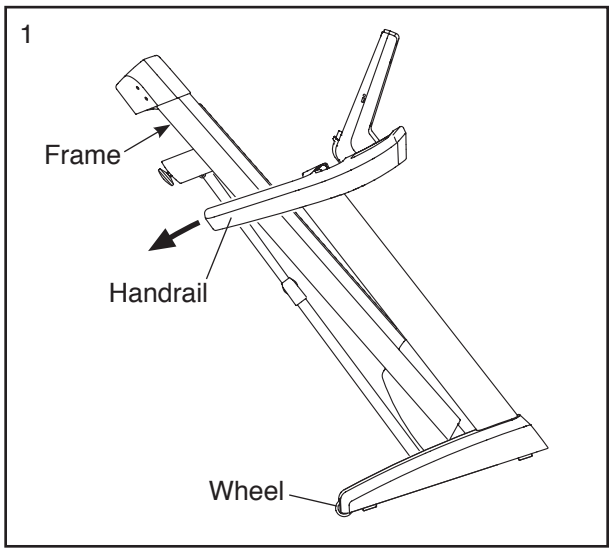


To protect the floor or carpet, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° F (30° C).

HOW TO MOVE THE TREADMILL

Before moving the treadmill, fold it as described at the left. **CAUTION: Make sure that the latch knob is locked in the storage position. Moving the treadmill may require two people.**

1. Hold the frame and one of the handrails, and place one foot against a wheel.



2. Pull back on the handrail until the treadmill will roll on the wheels, and carefully move it to the desired location. **CAUTION: Do not move the treadmill without tipping it back, do not pull on the frame, and do not move the treadmill over an uneven surface.**

3. Place one foot against a wheel, and carefully lower the treadmill.

HOW TO LOWER THE TREADMILL FOR USE

1. **See drawing 2.** Hold the upper end of the treadmill frame with your right hand. Then, pull the latch knob to the left. **IMPORTANT: Do not turn the latch knob.** If necessary, push the frame forward slightly. Pivot the frame downward a few inches, and release the latch knob.

2. **See drawing 1 at the left.** Hold the metal frame firmly with both hands, and lower it to the floor. **CAUTION: Do not hold the frame by the plastic foot rails, and do not drop the frame. Bend your legs and keep your back straight.**

TROUBLESHOOTING

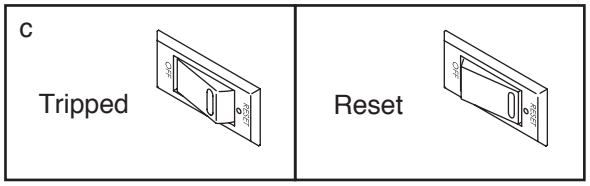
Most treadmill problems can be solved by following the simple steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, see the front cover of this manual.

SYMPTOM: The power does not turn on

a. Make sure that the power cord is plugged into a properly earthed outlet (see page 14). If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm^2) cord that is no longer than 5 ft. (1.5 m).

b. After the power cord has been plugged in, make sure that the key is inserted into the console.

c. Check the power switch located on the treadmill frame near the power cord. If the switch protrudes as shown, the switch has tripped. To reset the power switch, wait for five minutes and then press the switch back in.



SYMPTOM: The power turns off during use

a. Check the power switch (see the drawing above). If the switch has tripped, wait for five minutes and then press the switch back in.

b. Make sure that the power cord is plugged in. If the power cord is plugged in, unplug it, wait for five minutes, and then plug it back in.

c. Remove the key from the console, and then reinsert it.

d. If the treadmill still will not run, please see the front cover of this manual.

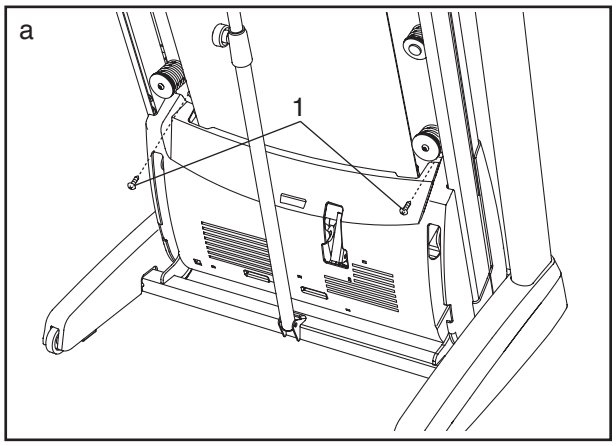
SYMPTOM: The console displays remain lit when you remove the key from the console

a. The console features a display demo mode, designed to be used if the treadmill is displayed in a store. If the screen shows a demo presentation when you remove the key, the demo mode is turned on. To turn off the demo mode, see step 5 on page 23.

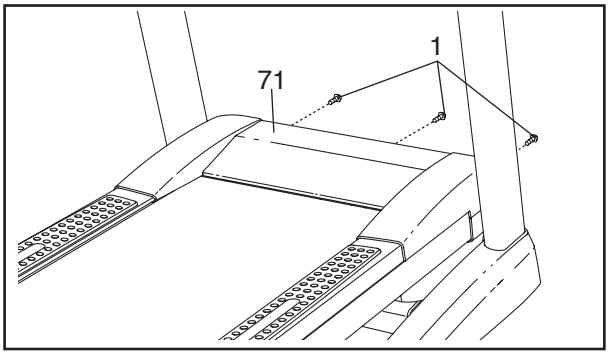
SYMPTOM: The displays of the console do not function properly

a. Remove the key from the console and **UNPLUG THE POWER CORD.** Place the treadmill in the storage position (see HOW TO FOLD THE TREADMILL on page 28).

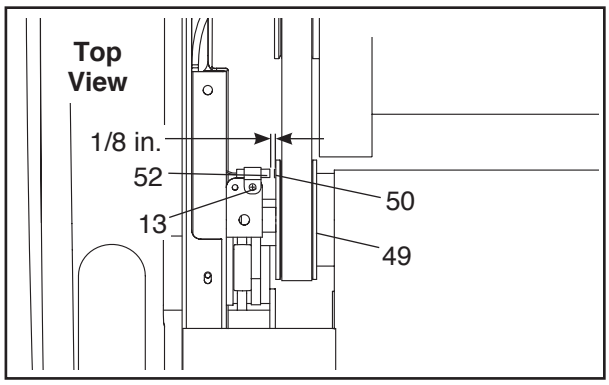
Next, remove the two indicated #8 x 3/4" Screws (1).



Lower the treadmill (see HOW TO LOWER THE TREADMILL FOR USE on page 28). Remove the three #8 x 3/4" Screws (1). Carefully pivot the Motor Hood (71) off.



Locate the Reed Switch (52) and the Magnet (50) on the left side of the Pulley (49). Turn the Pulley until the Magnet is aligned with the Reed Switch. **Make sure that the gap between the Magnet and the Reed Switch is about 1/8 in. (3 mm).** If necessary, loosen the #8 x 3/4" Tek Screw (13), move the Reed Switch slightly, and then retighten the Screw. Reattach the Motor Hood (not shown) with the five #8 x 3/4" Screws (not shown) and run the treadmill for a few minutes to check for a correct speed reading.



SYMPTOM: The incline of the treadmill does not change correctly

a. Calibrate the incline system (see step 4 on page 24).

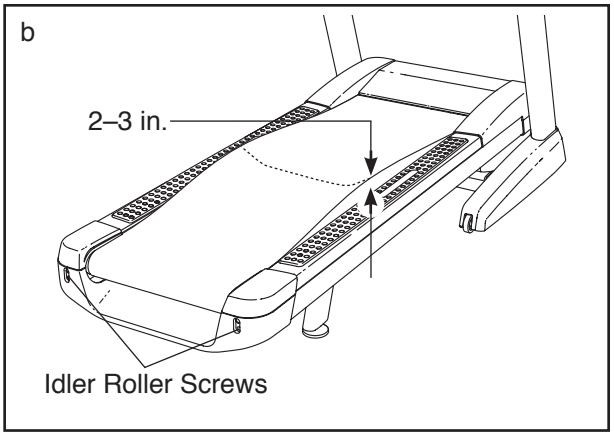
SYMPTOM: The iFit Live mode does not function correctly

a. If the iFit Live mode is not functioning correctly, make sure that the treadmill has the most current firmware available (see step 3 on page 24).

SYMPTOM: The walking belt slows when walked on

a. If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm^2) cord that is no longer than 5 ft. (1.5 m).

b. If the walking belt is overtightened, treadmill performance may decrease and the walking belt may become damaged. Remove the key and **UNPLUG THE POWER CORD.** Using the hex key, turn both idler roller screws counterclockwise, 1/4 of a turn. When the walking belt is properly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.

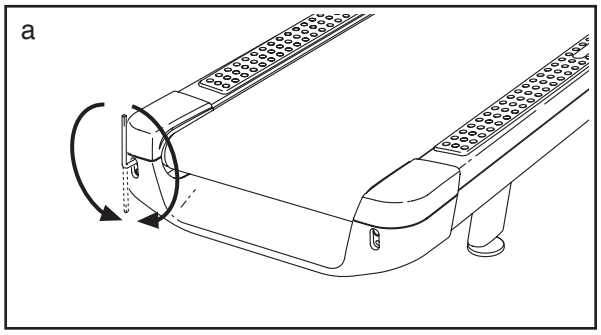


c. Your treadmill features a walking belt coated with high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform unless instructed to do so by an authorized service representative. Such substances may deteriorate the walking belt and cause excessive wear.** If you suspect that the walking belt needs more lubricant, see the front cover of this manual.

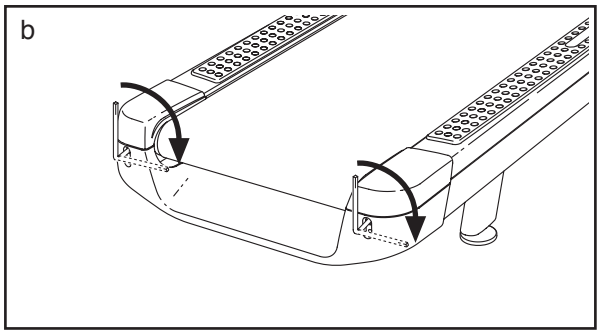
d. If the walking belt still slows when walked on, see the front cover of this manual.

SYMPTOM: The walking belt is off-center or slips when walked on

a. **If the walking belt is off-center,** first remove the key and **UNPLUG THE POWER CORD. If the walking belt has shifted to the left,** use the hex key to turn the left idler roller screw clockwise 1/2 of a turn; **if the walking belt has shifted to the right,** turn the left idler roller screw counterclockwise 1/2 of a turn. Be careful not to overtighten the walking belt. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is centered.



b. **If the walking belt slips when walked on,** first remove the key and **UNPLUG THE POWER CORD.** Using the hex key, turn both idler roller screws clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and carefully walk on the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



SYMPTOM: The treadmill will not connect to the wireless network

a. Make sure that the wireless settings on your console are correct (see step 4 on page 25).

b. Make sure that the settings for your wireless network are correct.

c. If you still have questions, see the front cover of this manual.

EXERCISE GUIDELINES

⚠WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

The heart rate monitor is not a medical device. Various factors may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

165	155	145	140	130	125	115	
145	138	130	125	118	110	103	
125	120	115	110	105	95	90	
20	30	40	50	60	70	80	

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your "training zone." The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses carbohydrate calories for energy. Only after the first few minutes of exercise does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown at the right. Move slowly as you stretch—never bounce.

1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

3. Calf/Achilles Stretch

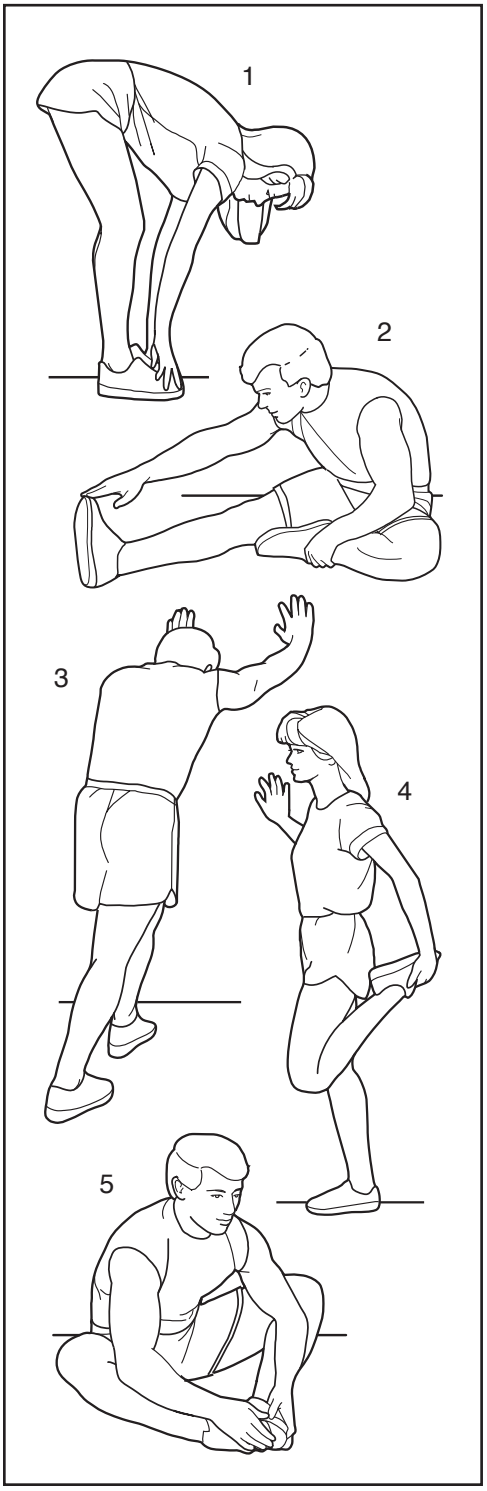
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



PART LIST

Model No. NETL25711.2 R0112A

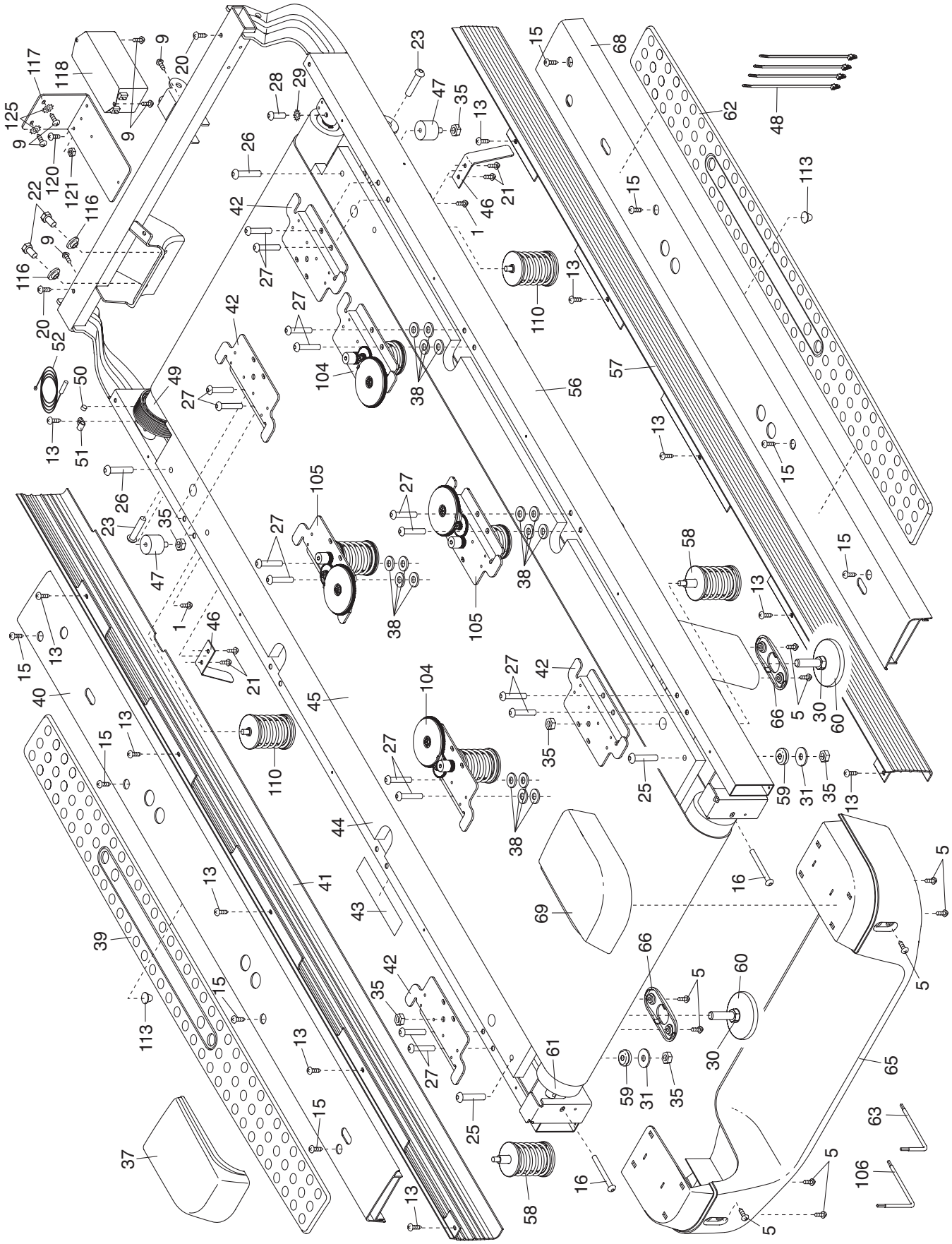
Key No.	Qty.	Description
1	37	#8 x 3/4" Screw
2	4	3/8" x 1" Screw
3	5	3/8" x 2" Bolt
4	2	3/8" x 2 1/2" Screw
5	10	#8 x 3/4" Pan Head Tek Screw
6	1	3/8" x 1 3/4" Bolt
7	4	3/8" x 2 3/4" Screw
8	4	3/8" x 1 1/4" Screw
9	14	#8 x 1/2" Ground Screw
10	1	Pulse Bar Bottom
11	2	3/8" Nut
12	14	3/8" Star Washer
13	21	#8 x 3/4" Tek Screw
14	1	3/8" x 2" Hex Head Bolt
15	12	#10 x 3/4" Screw
16	2	Idler Roller Screw
17	1	3/8" x 1 1/2" Hex Head Bolt
18	2	3/8" x 2" Wheel Bolt
19	6	Cable Tie
20	2	#8 x 1 3/4" Screw
21	4	#8 x 7/16" Screw
22	2	5/16" Motor Screw
23	2	1/2" x 2 1/2" Bolt
24	2	3/8" x 1" Bolt
25	2	5/16" x 1 3/4" Shoulder Bolt
26	2	5/16" x 1 1/4" Bolt
27	16	5/16" x 3 1/4" Bolt
28	1	1/4" x 1" Screw
29	1	1/4" Star Washer
30	2	1/2" Rear Leveling Foot Nut
31	2	5/16" Flat Washer
32	1	Console Back
33	2	1/2" Nut
34	6	3/8" Jam Nut
35	6	5/16" Nut
36	3	Hood Clip
37	1	Left Frame Cap
38	16	5/16" Flat Washer
39	1	Left Foot Rail Pad
40	1	Left Foot Rail Base
41	1	Left Frame Cover
42	4	Platform Bracket
43	1	Latch Warning Decal
44	1	Walking Platform
45	1	Walking Belt
46	2	Belt Guide
47	2	Front Isolator
48	4	Wire Tie
49	1	Drive Roller/Pulley
50	1	Magnet
51	1	Reed Switch Clamp
52	1	Reed Switch
53	1	Storage Latch
54	1	Drive Motor
55	1	Motor Belt
56	1	Frame
57	1	Right Frame Cover
58	2	Platform Cushion
59	2	Platform Grommet
60	2	Rear Leveling Foot
61	1	Idler Roller
62	1	Right Foot Rail Pad
63	1	Short Hex Key
64	1	Key/Clip
65	1	Rear Frame Cover
66	2	Rear Leveling Foot Cover
67	1	Audio Wire
68	1	Right Foot Rail Base
69	1	Right Frame Cap
70	1	Console Frame
71	1	Motor Hood
72	1	Hood Cover
73	2	Incline Frame Spacer
74	1	Incline Motor
75	1	Incline Frame
76	2	Frame Spacer
77	1	Controller
78	2	Hood Post
79	1	Electronics Plate
80	1	Power Cord
81	1	Grommet
82	1	Power Switch
83	1	Belly Pan
84	1	Upright Wire
85	2	Handrail Bracket
86	1	Handrail Wire
87	1	Handrail Bottom
88	1	Pulse Wire
89	1	Left Upright
90	1	Right Upright
91	2	Caution Decal
92	1	Left Base Cover
93	1	Right Base Cover
94	2	Thin Base Pad
95	1	Chest Strap
96	1	Left Wheel Cap
97	1	Base
98	2	Base Pad
99	1	Sensor
100	1	Right Wheel Cap

Key No.	Qty.	Description
101	2	Wheel
102	1	Handrail Top
103	1	Console
104	2	Cushion Adjust Assembly #1
105	2	Cushion Adjust Assembly #2
106	1	Hex Key
107	1	Handrail Frame
108	1	Pulse Bar Top
109	1	Pulse Ground Wire
110	2	Front Cushion
111	16	#8 x 5/8" Screw
112	2	3/8" Flat Washer
113	2	Bumper
114	1	UK Power Cord
115	1	Receptacle
116	2	Motor Bushing
117	1	Filter Bracket
118	1	Filter
119	1	Motor Isolator
120	1	#8 x 3/4" Machine Screw
121	1	#8 Nut
122	1	Grounding Bracket
123	4	#10 Star Washer
124	6	#8 x 2" Screw
125	4	#8 Star Washer
126	1	Ferrite Box
*	–	User's Manual

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

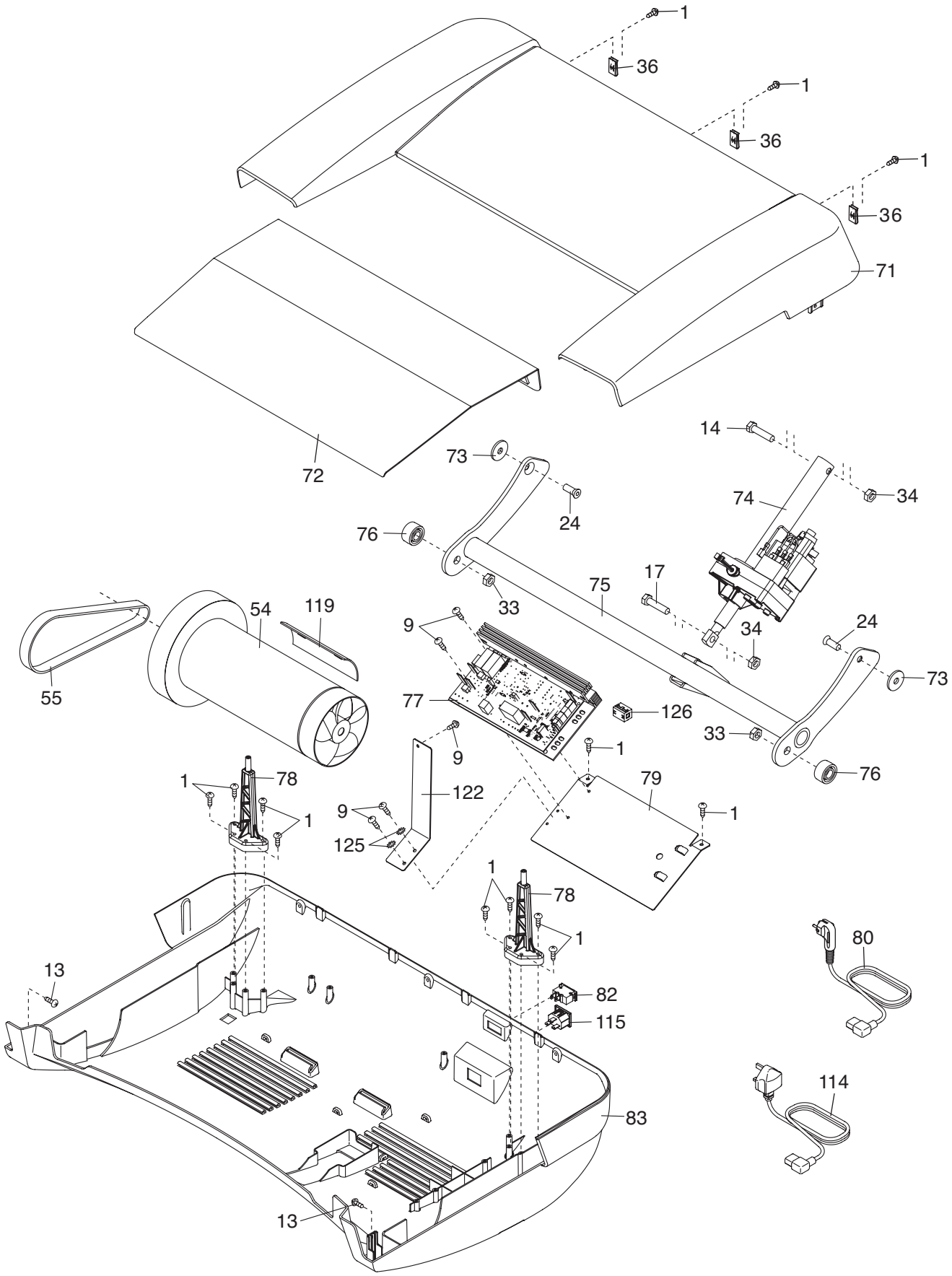
EXPLODED DRAWING A

Model No. NETL25711.2 R0112A



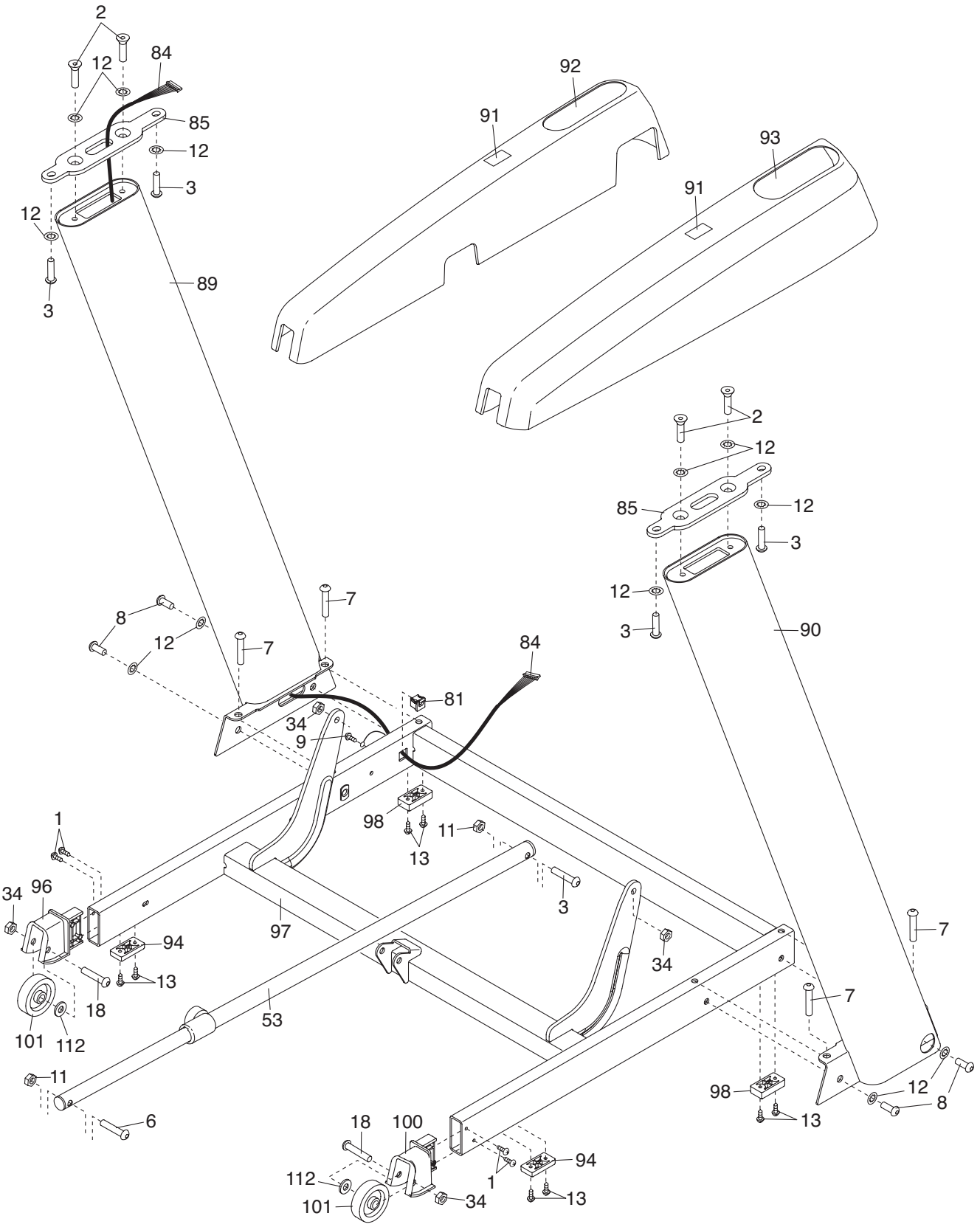
EXPLODED DRAWING B

Model No. NETL25711.2 R0112A



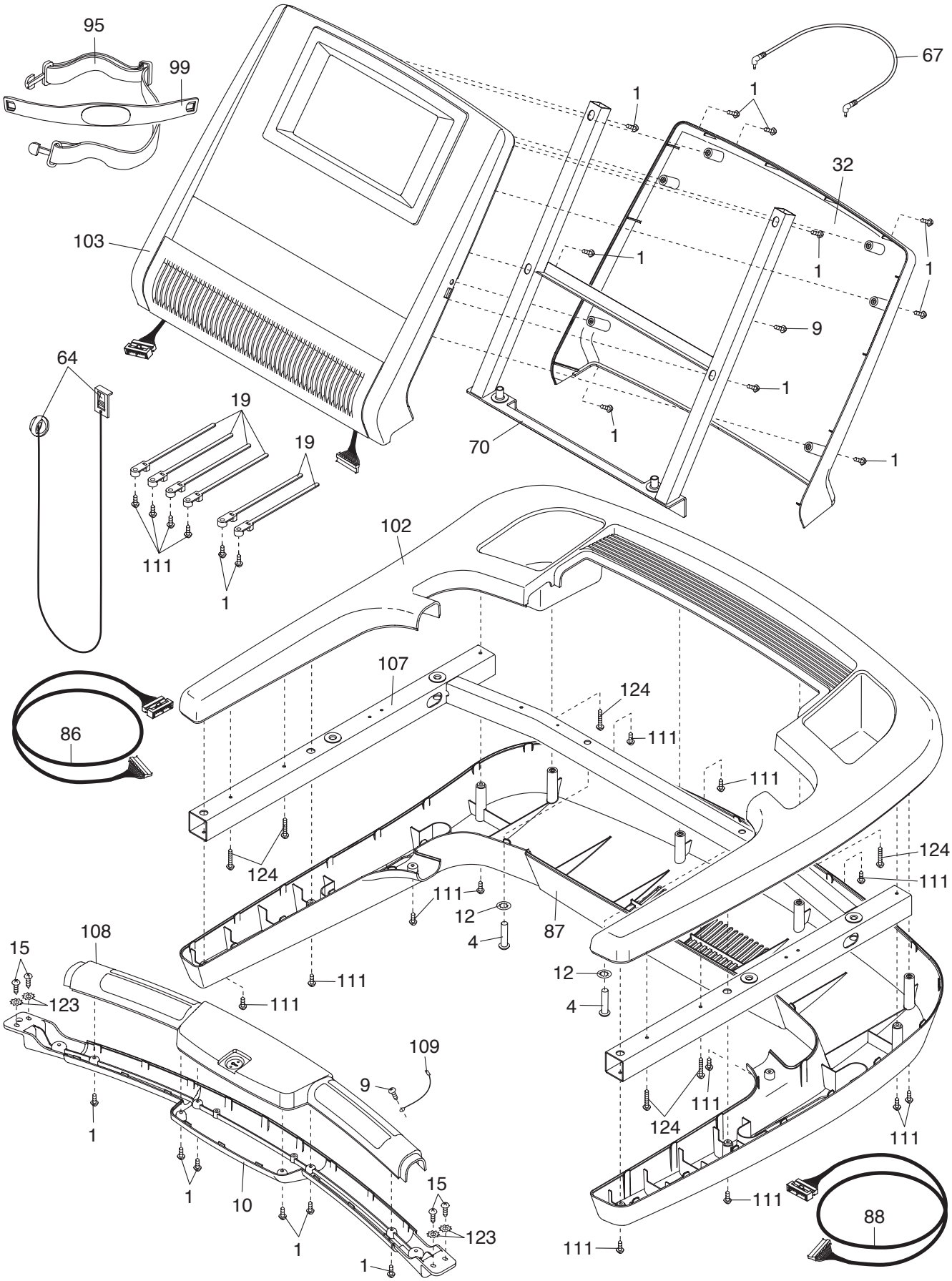
EXPLODED DRAWING C

Model No. NETL25711.2 R0112A



EXPLODED DRAWING D

Model No. NETL25711.2 R0112A



ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

RECYCLING INFORMATION

This electronic product must not be disposed of in municipal waste. To preserve the environment, this product must be recycled after its useful life as required by law.

Please use recycling facilities that are authorized to collect this type of waste in your area. In doing so, you will help to conserve natural resources and improve European standards of environmental protection. If you require more information about safe and correct disposal methods, please contact your local city office or the establishment where you purchased this product.

Part No. 318686 R0112A

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